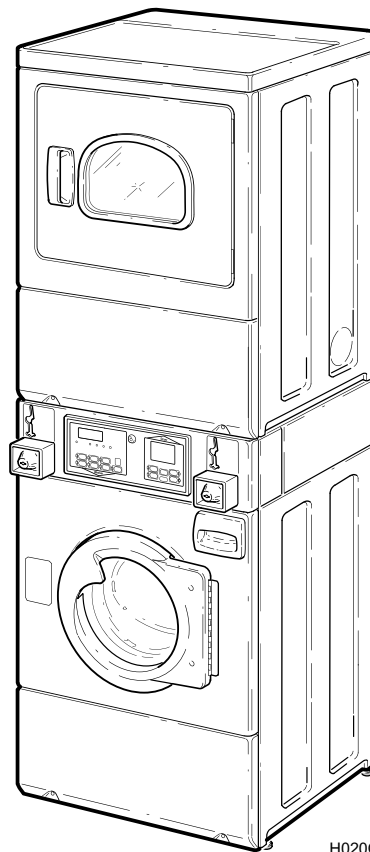


Commercial Stacked Washer/ Dryer

Refer to Page 3 for Model Numbers



H020C_800169

Table of Contents

Title	Page
Parts Ordering Information.....	2
Nameplate Location	2
Model Identification	3
Control Panel	4
Controls.....	6
Control Cabinet Controls.....	8
Cabinet Wrapper and Coin Drop.....	10
Electronic Coin Drop	12
Control Cabinet and Card Reader (Drawing 1 of 2)	14
Control Cabinet and Card Reader (Drawing 2 of 2)	16
Washer Front Panel, Older Style Door Assembly and Door Seal	18
Washer Front Panel, Newer Style Door Assembly and Door Seal	20
Dispenser Assembly	22
Mixing Valve, Valve-to-Dispenser Inlet Hose and Fill Hose	24
Outer Tub, Front and Clamp Ring.....	26
Inner Basket, Trunnion, Bearing Housing and Pulley	28
Washer Motor and Belt	30
Hoses and Pump	32
Washer Base, Side Panels and Rear Panel	34
Washer Power Cord, Wire Ties and Harness Clips	36
Dryer Loading Door.....	38
Dryer Access Panel, Front Panel and Seal.....	40
Dryer Motor, Exhaust Fan and Belt.....	42
Front Bulkhead, Air Duct, Felt Seal and Cylinder	44
Rear Bulkhead, Felt Seal, Cylinder Roller and Terminal Block.....	46
Heater Duct and Element Assembly	48
Heater Duct Assembly	50
Gas Valve, Igniter and Gas Conversion Kits.....	52
Dryer Cabinet, Exhaust Duct and Base	54
Dryer Power Cord	56
Dryer Motor Connection Block, Terminal Extractor Tools	58
Shipping Materials	60
Labels	62
Special Tools	64
Wire Harnesses and Wires	66
Parts Index.....	69

© Copyright 2010, Alliance Laundry Systems LLC

All rights reserved. No part of the contents of this book may be reproduced or transmitted in any form or by any means without the expressed written consent of the publisher.

Parts Ordering Information

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

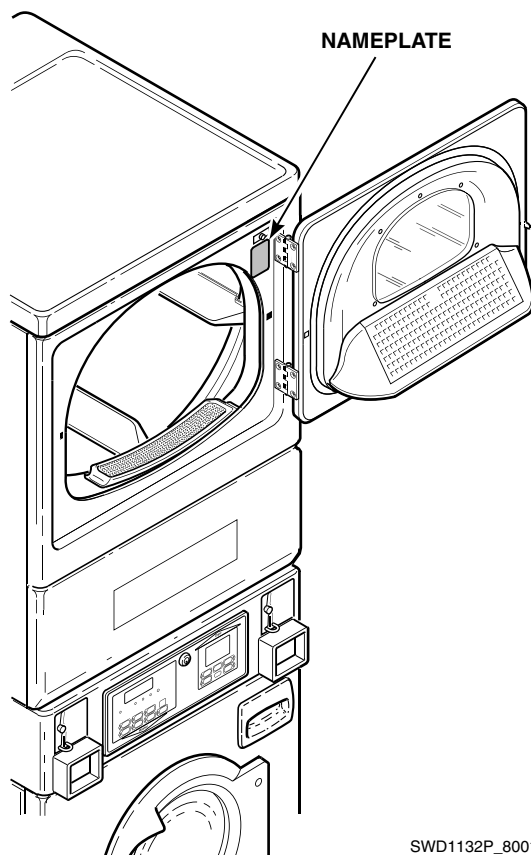
For technical assistance, call either of the numbers listed below:

(920) 748-3121 Ripon, Wisconsin

+32 56 41 20 54 Wevelgem, Belgium

Nameplate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on nameplate(s) as shown.



SWD1132P_800169

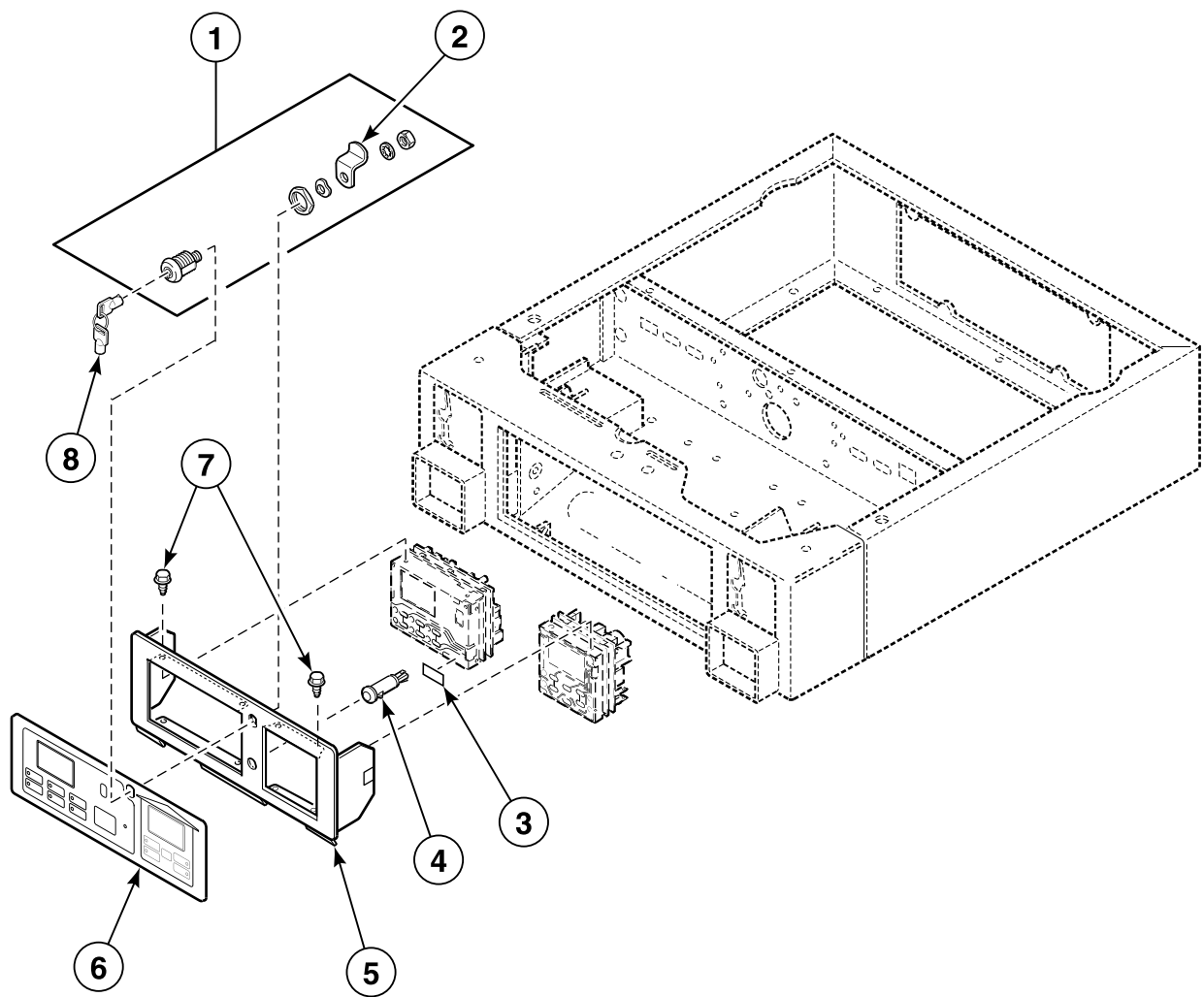
Model Identification

Information in this manual is applicable to these stacked washer/dryer models:

HTE517*E2802	HTEZ17*H	HTGY19*H	STEB17*J	STG719*H
HTE517*H2802	HTEZ17*H2802	HTGY19*H0902	STEC17*J	STGA19*H
HTE717*E2802	HTG519*E0902	HTGZ19*H	STED17*H	STGA19*J
HTEB17*J2802	HTG519*H0902	HTGZ19*H0902	STEF17*J	STGB19*H
HTEB17*J99L1	HTG719*E0902	STE517*E	STEH17*J	STGB19*J
HTEF17*J2802	HTGB19*J0902	STE517*H	STET17*H	STGC19*J
HTET17*H	HTGB19*J99L8	STE717*E	STEY17*H	STGD19*H
HTET17*H2802	HTGF19*J0902	STE717*H	STEZ17*H	STGF19*J
HTEX17*H2902	HTGT19*H	STE717*H	STG519*E	STGT19*H
HTEY17*H	HTGT19*H0902	STEA17*H	STG519*H	STGY19*H
HTEY17*H2802	HTGX19*H0902	STEA17*J	STG719*E	STGZ19*H
		STEB17*H		

* Add Letter To Designate Color. L - Almond Q - Bisque W - White

Control Panel



SWD1238P_800169

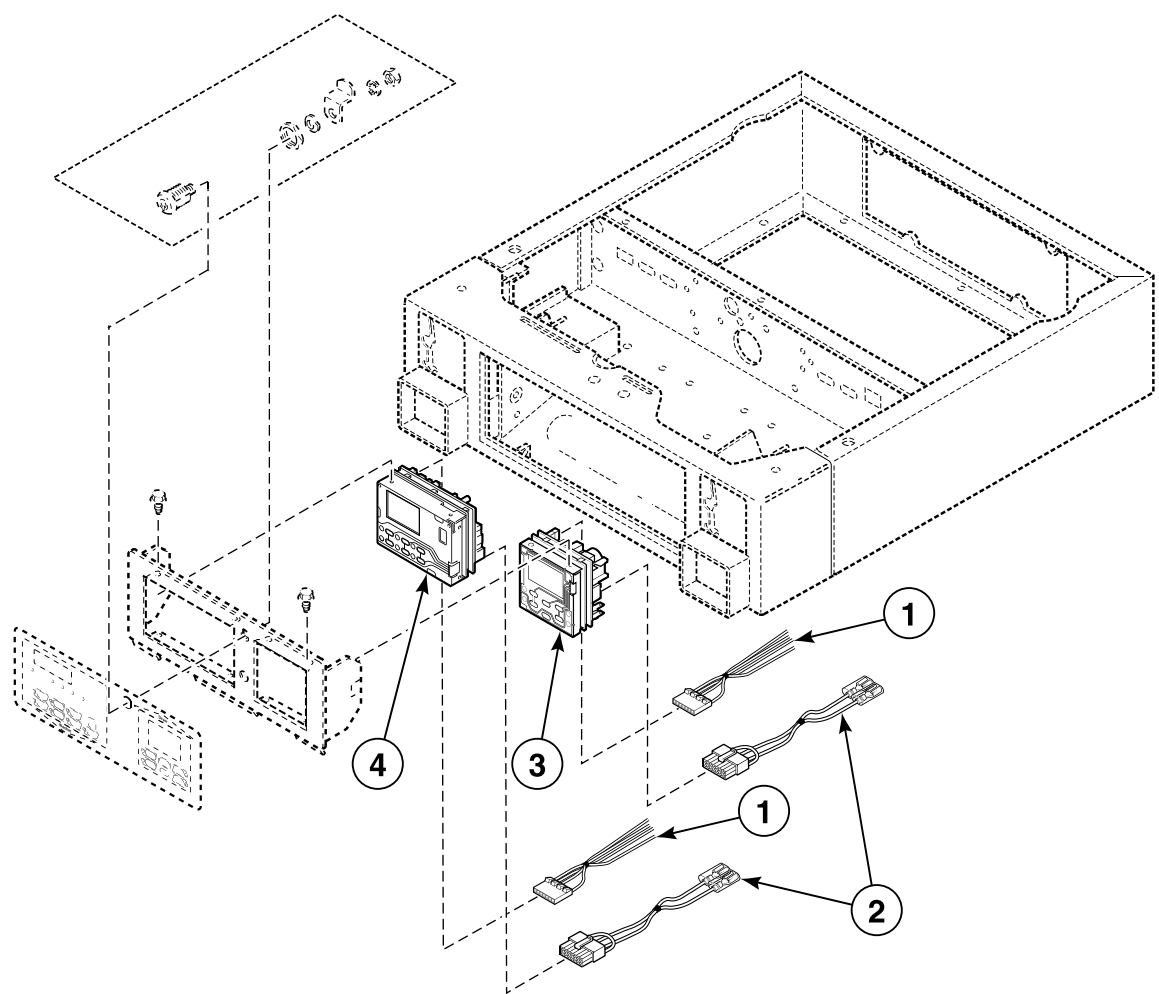
Control Panel

REF	PART NO.	DESCRIPTION	COMMENTS
1	27260P	Lock Kit	
2	27261	Lock Cam	
3	800373	Keypad Protector	Models HTE517*E2802, HTE717*E2802, HTG519*E0902, HTG719*E0902, STE517*E, STE717*E, STEB17*H, STED17*H, STG519*E, STG719*E, STGB19*H and STGD19*H
4	32464	Light	Models HTE517*E2802, HTE717*E2802, HTG519*E0902, HTG719*E0902, STE517*E, STE717*E, STG519*E and STG719*E
5	N/A	Control Panel and Bracket Assembly	Models HTE517*E2802, HTE517*H2802, HTE717*E2802, HTG519*E0902, HTG519*H0902, HTG719*E0902, STE517*E, STE517*H, STE717*E, STE717*H, STG519*E, STG519*H, STG719*E and STG719*H
	800411W	Control Panel and Bracket Assembly	White; Models STEA17*H, STEB17*H, STED17*H, STGA19*H, STGB19*H and STGD19*H
	800034W	Control Panel and Bracket Assembly	All other models
6	N/A	Overlay	Models HTE517*E2802, HTE517*H2802, HTE717*E2802, HTG519*E0902, HTG519*H0902 and HTG719*E0902
	505617	Overlay	Models STE517*E, STE517*H, STE717*E, STE717*H, STG519*E, STG519*H, STG719*E and STG719*H
	N/A	Overlay	Models STEA17*H, STEB17*H, STED17*H, STGA19*H, STGB19*H and STGD19*H
	800026	Overlay	Models STEA17*J, STEB17*J, STEH17*J, STGA19*J and STGB19*J
	800027	Overlay	Models STEC17*J, STEF17*J, STGC19*J and STGF19*J
	N/A	Overlay	Models HTEF17*J2802 and HTGF19*J0902
	800894	Overlay	Models HTEB17*J2802, HTEB17*J99L1, HTGB19*J0902 and HTGB19*J99L8
	801054	Overlay	Models HTET17*H, HTET17*H2802, HTEX17*H2902, HTEY17*H, HTEY17*H2802, HTEZ17*H, HTEZ17*H2802, HTGT19*H, HTGT19*H0902, HTGX19*H0902, HTGY19*H, HTGY19*H0902, HTGZ19*H and HTGZ19*H0902
	801051	Overlay	Models STET17*H, STEY17*H, STEZ17*H, STGT19*H, STGY19*H and STGZ19*H
7	501524	Screw	
8	54612	Key	GR800

* Add Letter To Designate Color. L - Almond Q - Bisque W - White

N/A = Part no longer available

Controls



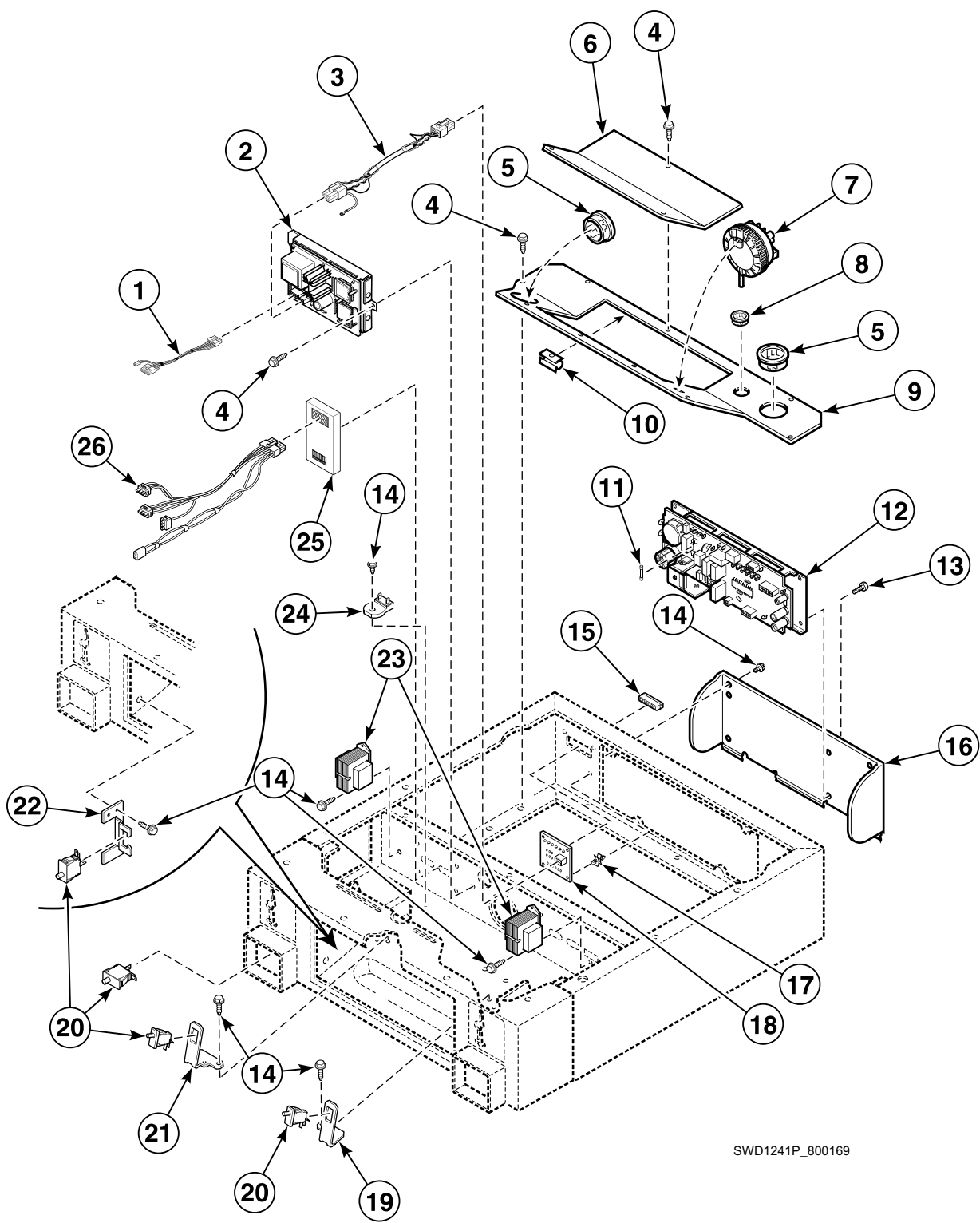
SWD1268P_800169

Controls

REF	PART NO.	DESCRIPTION	COMMENTS
1	511478	MDC Central Pay Harness	
2	800374	Diagnostic Wire Harness Assembly	Models HTEF17*J2802, HTEY17*H, HTEY17*H2802, HTGF19*J0902, HTGY19*H, HTGY19*H0902, STEF17*J and STGF19*J
3	M414050P	Control Kit	Dryer; Models HTE517*E2802, HTE517*H2802, HTE717*E2802, HTG519*E0902, HTG519*H0902, HTG719*E0902, STE517*E, STE517*H, STE717*E, STE717*H, STEA17*H, STEB17*H, STED17*H, STG519*E, STG519*H, STG719*E, STG719*H, STGA19*H, STGB19*H and STGD19*H
	511867P	Control Assembly	Dryer; Models HTET17*H, HTET17*H2802, HTEX17*H2902, HTEY17*H, HTEY17*H2802, HTEZ17*H, HTEZ17*H2802, HTGT19*H, HTGT19*H0902, HTGX19*H0902, HTGY19*H, HTGY19*H0902, HTGZ19*H, HTGZ19*H0902, STET17*H, STEY17*H, STEZ17*H, STGT19*H, STGY19*H and STGZ19*H
	505905P	Control Kit	Dryer; All other models
4	800303P	Control Assembly	Washer; Models HTE517*E2802, HTE517*H2802, HTE717*E2802, HTG519*E0902, HTG519*H0902, HTG719*E0902, STE517*E, STE517*H, STE717*E, STE717*H, STG519*E, STG519*H, STG719*E and STG719*H
	802248P	Control Assembly	Washer; Models HTET17*H, HTET17*H2802, HTEX17*H2902, HTEY17*H, HTEY17*H2802, HTEZ17*H, HTEZ17*H2802, HTGT19*H, HTGT19*H0902, HTGX19*H0902, HTGY19*H, HTGY19*H0902, HTGZ19*H, HTGZ19*H0902, STET17*H, STEY17*H, STEZ17*H, STGT19*H, STGY19*H and STGZ19*H
	800772P	Control Kit	Washer; All other models

* Add Letter To Designate Color. L - Almond Q - Bisque W - White

Control Cabinet Controls



SWD1241P_800169

Control Cabinet Controls

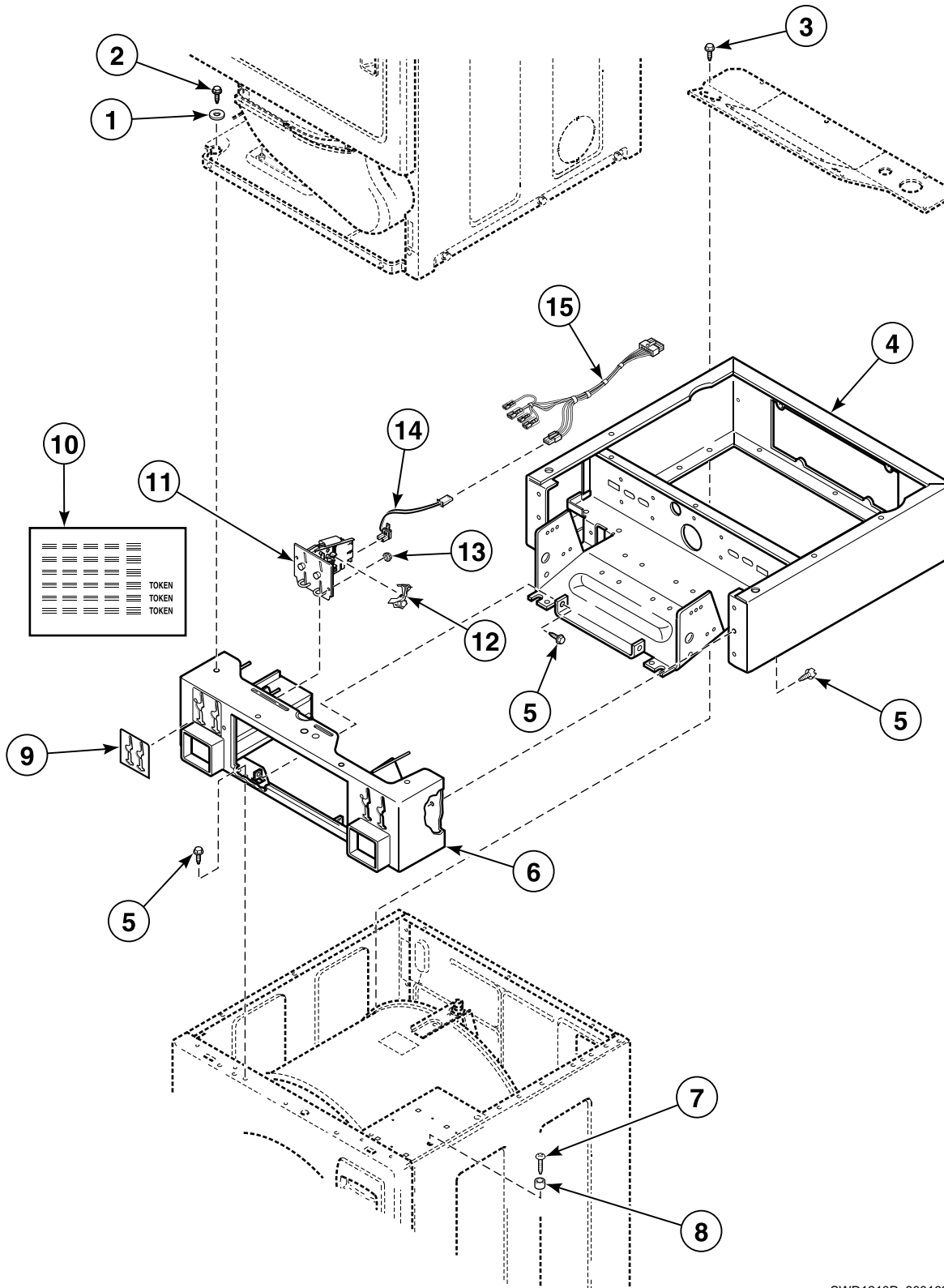
REF	PART NO.	DESCRIPTION	COMMENTS
1	800217	Network Wire Harness Assembly	Model STEH17*J
2	210016P	Network Board Assembly	Model STEH17*J
3	800216	Network Cable Wire Harness Assembly	Model STEH17*J
4	503661	Screw	
5	503235	Snap Bushing	
6	N/A	Control Shield Door	
7	800468P	Pressure Switch	
8	M402542	Snap Bushing	
9	801372	Control Shield	
10	36985	Hose Clip	
11	F350138	Fuse	
12	687539P	Motor Control Assembly	
13	501524	Screw	
14	503688	Screw	
15	210099	Communication Connector	Model STEH17*J
16	800177	Security Cabinet Rear Service Panel	
17	210098	PC Board Standoff	Model STEH17*J
18	210095P	Communication Board	Model STEH17*J
19	800380	Audit Switch Bracket	Right; All models except HTE517*E2802, HTE717*E2802, HTG519*E0902, HTG719*E0902, STE517*E, STE717*E, STG519*E and STG719*E
20	504570	Switch	
21	800379	Audit Switch Bracket	Left; All models except HTE517*E2802, HTE717*E2802, HTG519*E0902, HTG719*E0902, STE517*E, STE717*E, STG519*E and STG719*E
22	38087	Door Switch Bracket	Models HTE517*E2802, HTE717*E2802, HTG519*E0902, HTG719*E0902, STE517*E, STE717*E, STG519*E and STG719*E
23	210018P	Transformer	All models except HTE517*E2802, HTE717*E2802, HTEX17*H2902, HTEY17*H, HTEY17*H2802, HTG519*E0902, HTG719*E0902, HTGX19*H0902, HTGY19*H, HTGY19*H0902, STE517*E, STE717*E, STEA17*H, STEA17*J, STEC17*J, STEY17*H, STG519*E, STG719*E, STGA19*H, STGA19*J, STGC19*J and STGY19*H
	210019P	Transformer	Models HTEX17*H2902, HTEY17*H, HTEY17*H2802, HTGX19*H0902, HTGY19*H, HTGY19*H0902, STEA17*H, STEA17*J, STEC17*J, STEY17*H, STGA19*H, STGA19*J, STGC19*J and STGY19*H
24	210100	Resistor	All models except HTE517*E2802, HTE517*H2802, HTE717*E2802, HTG519*E0902, HTG519*H0902, HTG719*E0902, STE517*E, STE517*H, STE717*E, STE717*H, STG519*E, STG519*H, STG719*E and STG719*H
25	38571	Multiplier Assembly	Models HTE517*E2802, HTE517*H2802, HTG519*E0902 and HTG519*H0902
26	N/A	Multiplier Harness	Models HTE517*E2802, HTE517*H2802, HTG519*E0902 and HTG519*H0902

* Add Letter To Designate Color. L - Almond Q - Bisque W - White

N/A = Part no longer available

Cabinet Wrapper and Coin Drop

Models HTEB17*J2802, HTEB17*J99L1, HTET17*H, HTET17*H2802, HTEX17*H2902, HTEZ17*H, HTEZ17*H2802, HTE517*E2802, HTE517*H2802, HTGB19*J0902, HTGB19*J99L8, HTGT19*H, HTGT19*H0902, HTGX19*H0902, HTGZ19*H, HTGZ19*H0902, HTG519*E0902, HTG519*H0902, STEA17*H, STEA17*J, STEB17*H, STEB17*J, STEH17*J, STET17*H, STEZ17*H, STE517*E, STE517*H, STGA19*H, STGA19*J, STGB19*H, STGB19*J, STGT19*H, STGZ19*H, STG519*E and STG519*H



SWD1210P_800169

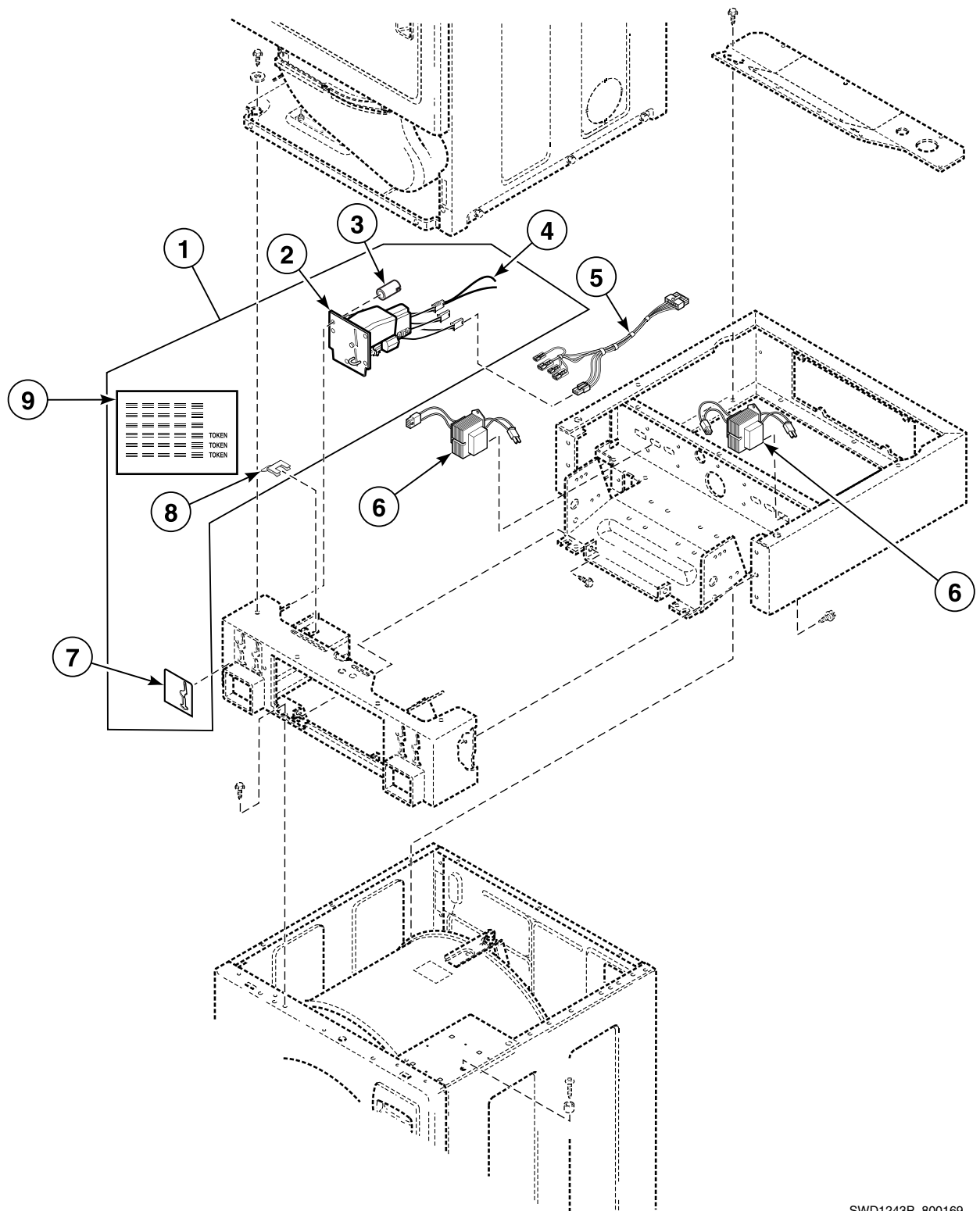
Cabinet Wrapper and Coin Drop

REF	PART NO.	DESCRIPTION	COMMENTS
1	26509	Washer	
2	36048	Screw	
3	503661	Screw	
4	N/A	Security Cabinet Wrapper Assembly	Models HTE517*E2802, HTE517*H2802, HTG519*E0902, HTG519*H0902, STE517*E, STE517*H, STG519*E and STG519*H
	800231W	Security Cabinet Wrapper Assembly	White; All other models
	800231Q	Security Cabinet Wrapper Assembly	Bisque; All other models
5	503688	Screw	
6	511632WP	Security Cabinet Front Assembly	
7	39733	Screw	
8	56079	Panel Locator	
9	39073	Dual Overlay	1 for each side; Dual drop; Models HTE517*E2802, HTE517*H2802, HTEB17*J2802, HTET17*H2802, HTEX17*H2902, HTEZ17*H2802, HTG519*E0902, HTG519*H0902, HTGB19*J0902, HTGB19*J99L8, HTGT19*H0902, HTGX19*H0902 and HTGZ19*H0902
	38717	Single Overlay	1 for each side; Single drop; All other models
10	38725	Coin Identification Paper	Model HTGB19*J99L8
11	200578P	Coin Drop Assembly	1 for each side; ; Models HTE517*E2802, HTE517*H2802, HTEB17*J2802, HTET17*H2802, HTEX17*H2902, HTEZ17*H2802, HTG519*E0902, HTG519*H0902, HTGB19*J0902, HTGT19*H0902, HTGX19*H0902 and HTGZ19*H0902
	38463	Coin Drop Assembly	1 for each side; Token 118-5; Model HTGB19*J99L8
	38479P	Coin Drop	1 for each side; All other models
12	201595P	Wire Guard	Anti-stringing security device; Add to coin drops manufactured starting January 2005
13	29786	Nut	
14	200674P	Opto Coupler	
15	802905	Harness Assembly	Models HTEB17*J2802, HTET17*H2802, HTEX17*H2902, HTEZ17*H2802, HTGB19*J0902, HTGB19*J99L8, HTGT19*H0902, HTGX19*H0902, HTGZ19*H0902, STEA17*H, STEA17*J, STGA19*H and STGA19*J
	802904P	Harness Assembly	Models HTEB17*J99L1, HTET17*H, HTEZ17*H, STEB17*H, STEB17*J, STEH17*J, STET17*H, STEZ17*H, STGB19*H, STGB19*J, STGT19*H and STGZ19*H

* Add Letter To Designate Color. L - Almond Q - Bisque W - White

Electronic Coin Drop

Models HTEB17*J2802, HTEB17*J99L1, HTET17*H, HTET17*H2802, HTEX17*H2902, HTEZ17*H, HTEZ17*H2802, HTGB19*J0902, HTGB19*J99L8, HTGT19*H, HTGT19*H0902, HTGX19*H0902, HTGZ19*H, HTGZ19*H0902, STEA17*H, STEA17*J, STEB17*H, STEB17*J, STET17*H, STEZ17*H, STGA19*H, STGA19*J, STGB19*H, STGB19*J, STGT19*H and STGZ19*H



SWD1243P_800169

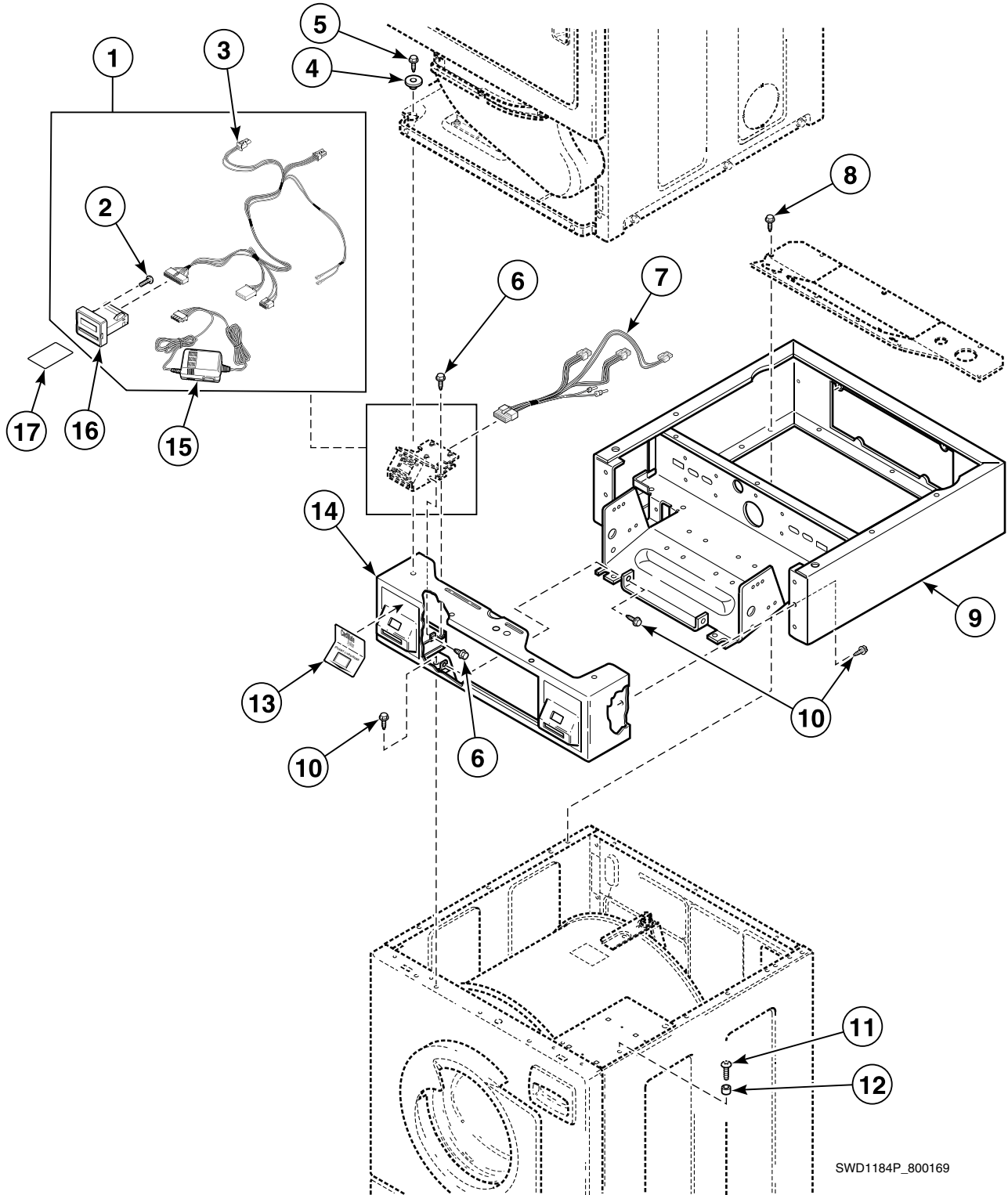
Electronic Coin Drop

REF	PART NO.	DESCRIPTION	COMMENTS
1	CK095	Electronic Coin Drop Kit	Includes items 2-4 and 7-9
2	70294101P	Electronic Coin Drop Assembly	
3	201216	Nut	
4	201104	Coin Drop Wire Harness	
5	802905	Harness Assembly	Electronic coin drop requires this harness. If unit is not factory-equipped with this harness, it must be ordered separately.
6	201375P	Transformer	Electronic coin drop requires this transformer. If unit is not factory-equipped with this transformer, it must be ordered separately.
7	201091	Overlay	1 for each side
8	201572	Clip	
9	38725	Coin Identification Paper	

* Add Letter To Designate Color. Q - Bisque W - White

Control Cabinet and Card Reader (Drawing 1 of 2)

Models HTE717*E2802, HTG719*E0902, STED17*H, STE717*E, STE717*H, STGD19*H, STG719*E and STG719*H



SWD1184P_800169

Control Cabinet and Card Reader (Drawing 1 of 2)

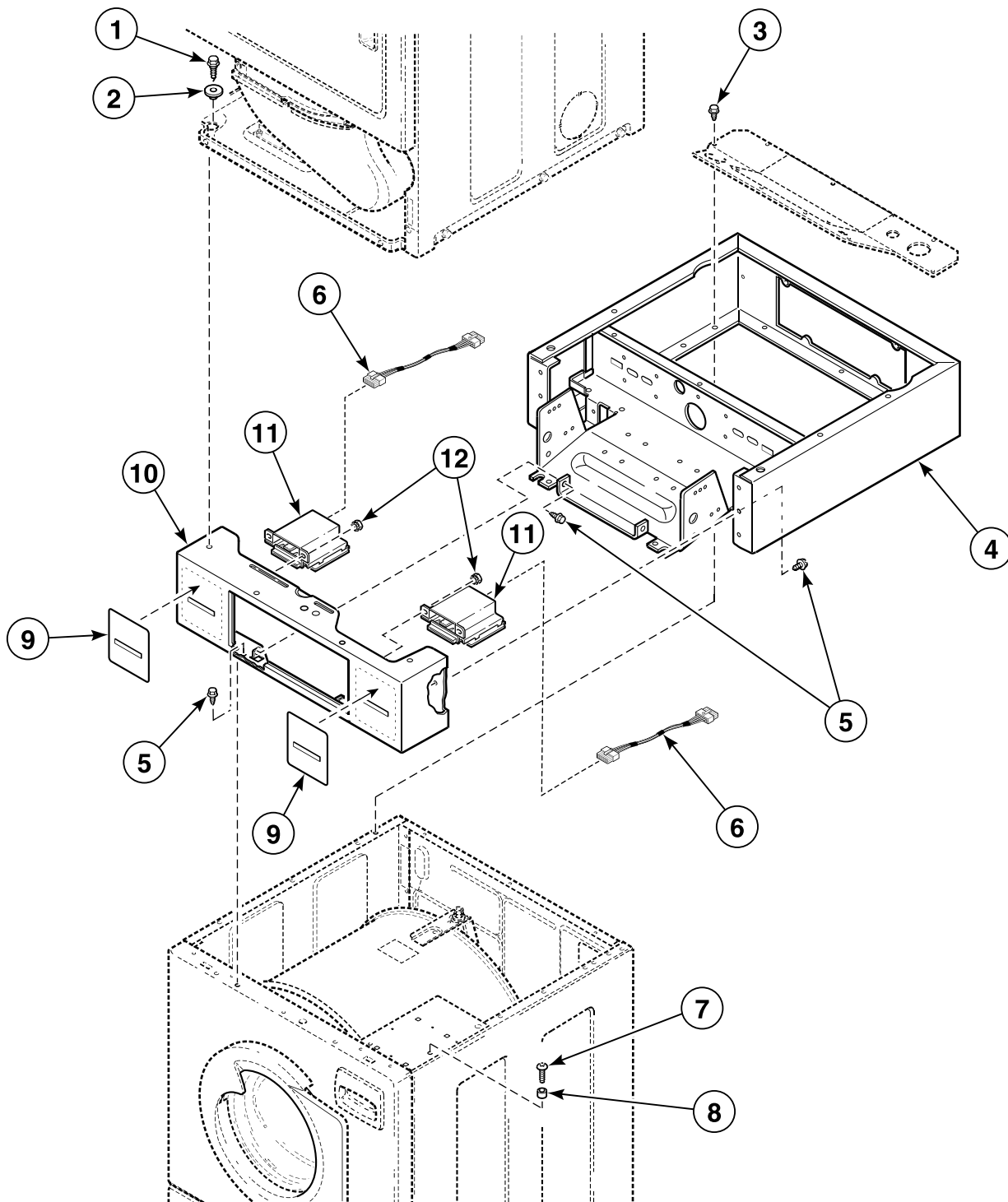
REF	PART NO.	DESCRIPTION	COMMENTS
1	875P3	Card Reader Kit	1 for each side; Models HTE717*E2802, HTG719*E0902, STE717*E, STE717*H, STG719*E and STG719*H; Includes items 2, 3 and 14-16
2	512505	Bolt	
3	512501	Harness	Models HTE717*E2802, HTG719*E0902, STE717*E, STE717*H, STG719*E and STG719*H
	512503	Harness	Models STED17*H and STGD19*H
4	26509	Washer	
5	36048	Screw	
6	501524	Screw	
7	686581	Card Reader Wire Harness Assembly	Use with 39685 Card Reader; Models HTE717*E2802, HTG719*E0902, STE717*E, STE717*H, STG719*E and STG719*H
	N/A	Card Reader Harness Assembly	Use with 39685 Card Reader; Washer; Models STED17*H and STGD19*H
	38191	Card Reader Wire Harness Assembly	Use with 39685 Card Reader; Dryer; Models STED17*H and STGD19*H
8	503661	Screw	
9	N/A	Security Cabinet Wrapper Assembly	
10	503688	Screw	
11	39733	Screw	
12	56079	Panel Locator	
13	N/A	Card Reader Overlay	1 for each side; Use with 39685 Card Reader; Models HTE717*E2802 and HTG719*E0902
	38192	Card Reader Instruction Overlay	1 for each side; Use with 39685 Card Reader; All other models
14	503428W	Security Cabinet Front Assembly	White; Use with 39685 Card Reader
	505227W	Security Cabinet Front Assembly	White; Use with card reader kits
15	512496	Power Supply	Models HTE717*E2802, HTG719*E0902, STE717*E, STE717*H, STG719*E and STG719*H
	512498	Power Supply	Models STED17*H and STGD19*H
16	512473	Card Reader	
17	512499P	Programming Card	Models HTE717*E2802, HTG719*E0902, STE717*E, STE717*H, STG719*E and STG719*H

* Add Letter To Designate Color. L - Almond Q - Bisque W - White

N/A = Part no longer available

Control Cabinet and Card Reader (Drawing 2 of 2)

Models HTEF17*J2802, HTEY17*H, HTEY17*H2802, HTGF19*J0902, HTGY19*H, HTGY19*H0902, STEC17*J, STEF17*J, STEY17*H, STGC19*J, STGF19*J and STGY19*H



SWD1169P_800169

Control Cabinet and Card Reader (Drawing 2 of 2)

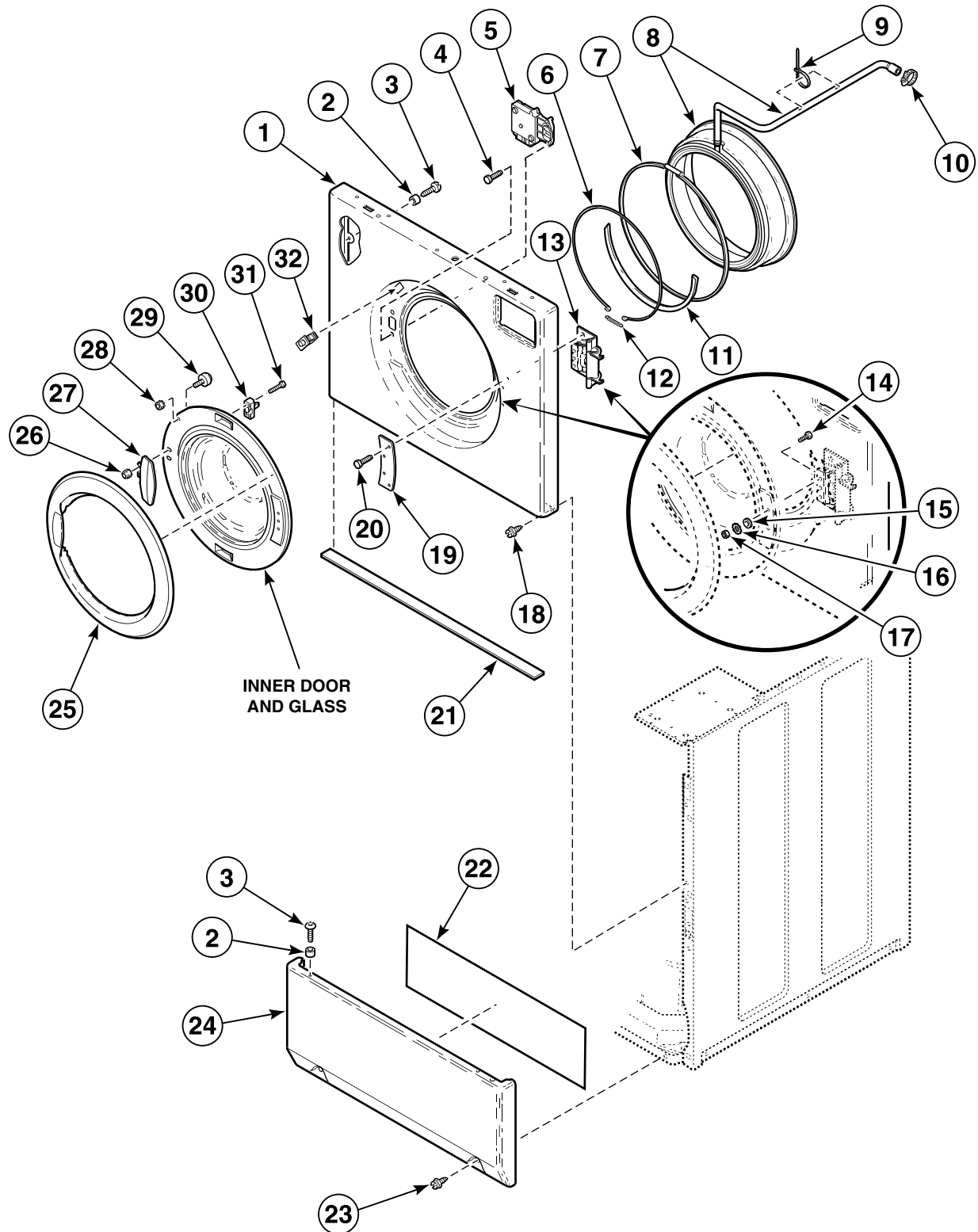
REF	PART NO.	DESCRIPTION	COMMENTS
1	36048	Screw	
2	26509	Washer	
3	503661	Screw	
4	800231W	Security Cabinet Wrapper Assembly	White
	800231Q	Security Cabinet Wrapper Assembly	Bisque
5	503688	Screw	
6	800125P	Card Reader Wire Harness Assembly	Models HTEF17*J2802, HTGF19*J0902, STEF17*J and STGF19*J
7	39733	Screw	
8	56079	Panel Locator	
9	800230	Card Reader Overlay	Models STEF17*J and STGF19*J
	N/A	Card Reader Overlay	Models HTEF17*J2802 and HTGF19*J0902
	511544	Card Insert Overlay	Models STEY17*H and STGY19*H
	511548	Card Insert Overlay	Models HTEY17*H, HTEY17*H2802, HTGY19*H and HTGY19*H0902
10	505227W	Security Cabinet Front Assembly	White; Models STEC17*J and STGC19*J
	N/A	Security Cabinet Front Assembly	Almond; Models STEC17*J and STGC19*J
	511208W	Security Cabinet Front Assembly	White; All other models
	511208L	Security Cabinet Front Assembly	Almond; All other models
	511208Q	Security Cabinet Front Assembly	Bisque; All other models
11	510068P	Card Reader and Bracket Assembly	Models HTEF17*J2802, HTGF19*J0902, STEF17*J and STGF19*J
12	70054	Nut	

* Add Letter To Designate Color. L - Almond Q - Bisque W - White

N/A = Part no longer available

Washer Front Panel, Older Style Door Assembly and Door Seal

Models HTE517*E2802, HTE717*E2802, HTG519*E0902, HTG719*E0902, STE517*E,
STE717*E, STG519*E and STG719*E



H098P_800169

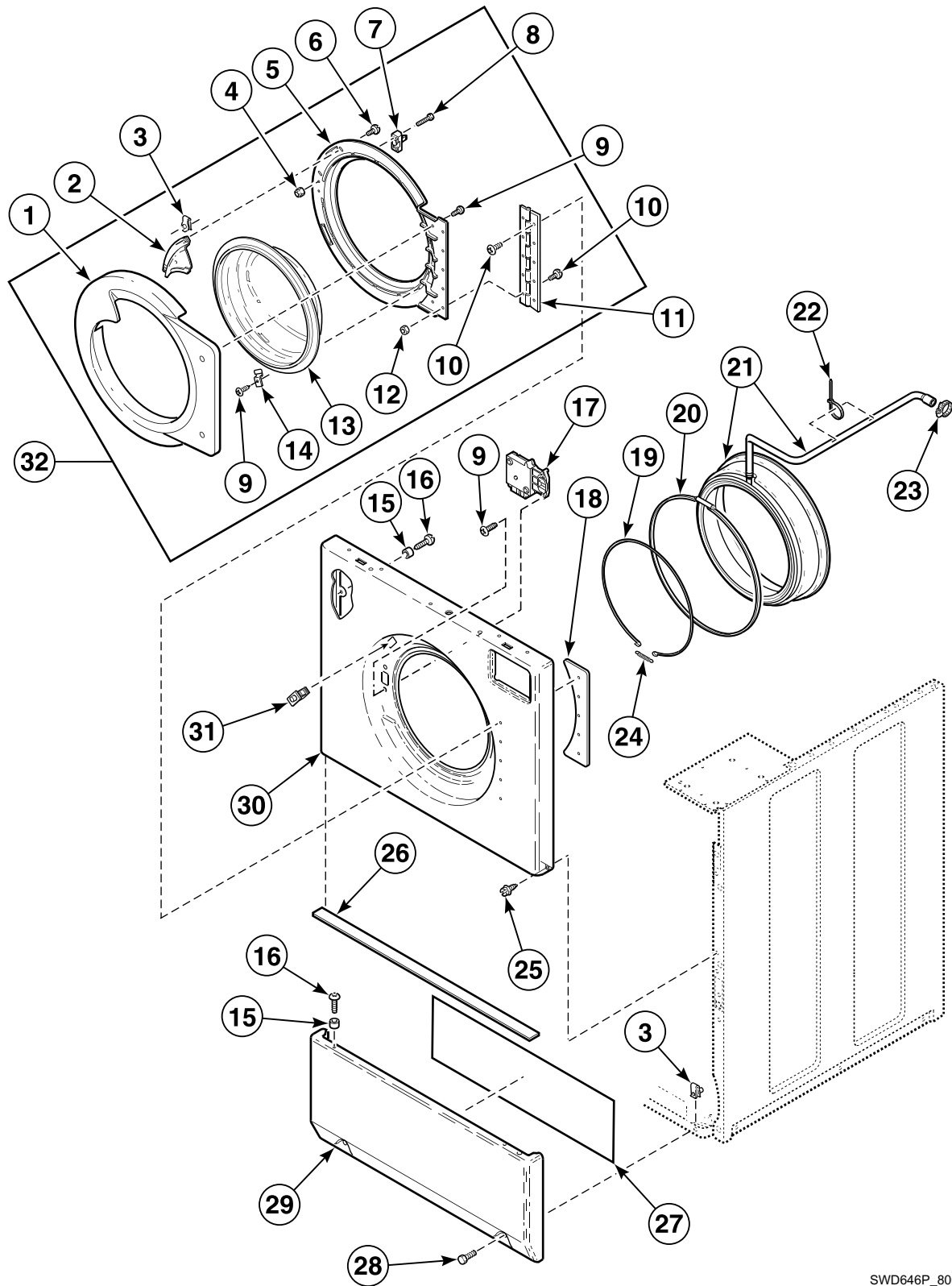
Washer Front Panel, Older Style Door Assembly and Door Seal

REF	PART NO.	DESCRIPTION	COMMENTS
1	800435WP	Front Panel Assembly	White; Includes items 2, 3, and 5, 800437 Hinge Plate, 800336* Front Panel and 801928* Door Assembly
	800435LP	Front Panel Assembly	Almond; Includes items 2, 3, and 5, 800437 Hinge Plate, 800336* Front Panel and 801928* Door Assembly
	800435QP	Front Panel Assembly	Bisque; Includes items 2, 3, and 5, 800437 Hinge Plate, 800336* Front Panel and 801928* Door Assembly
2	56079	Panel Locator	
3	39733	Screw	
4	800548	Screw	
5	685429	Door Latch/Switch Assembly	
6	800438	Wire Clamp Ring	
7	685743P	Door Seal Clamp	
8	800232	Door Seal and Hose Assembly	Black
	801784	Door Seal and Hose Assembly	Gray
9	55881	Harness Strap	
10	802164	Hose Clamp	
11	N/A	Foam Tape	Front panel door opening
12	800346	Extension Spring	
13	685460	Door Hinge Assembly	
14	02916	Screw	
15	35917	Washer	
16	M400017	Washer	
17	52566	Nut	
18	503661	Screw	
19	685470	Hinge Plate	
20	685862	Screw	
21	N/A	Foam Tape	1 inch by 26 inches
22	685368	Access Panel Damper	
23	33562	Screw	Hex head
	62853	Screw	Torx head; For security
24	510069WP	Access Panel	White
	510069LP	Access Panel	Almond
	510069QP	Access Panel	Bisque
25	N/A	Door Bezel	Replace using 800435*P Front Panel Assembly (includes newer style door assembly)
26	685846	Nut	
27	685438	Door Handle	
28	23951	Nut	
29	800233	Bumper	
30	685430	Locking Catch	
31	801993	Screw	
32	800211	Door Switch	

* Add Letter To Designate Color. L - Almond Q - Bisque W - White

N/A = Part no longer available

Washer Front Panel, Newer Style Door Assembly and Door Seal



SWD646P_800169

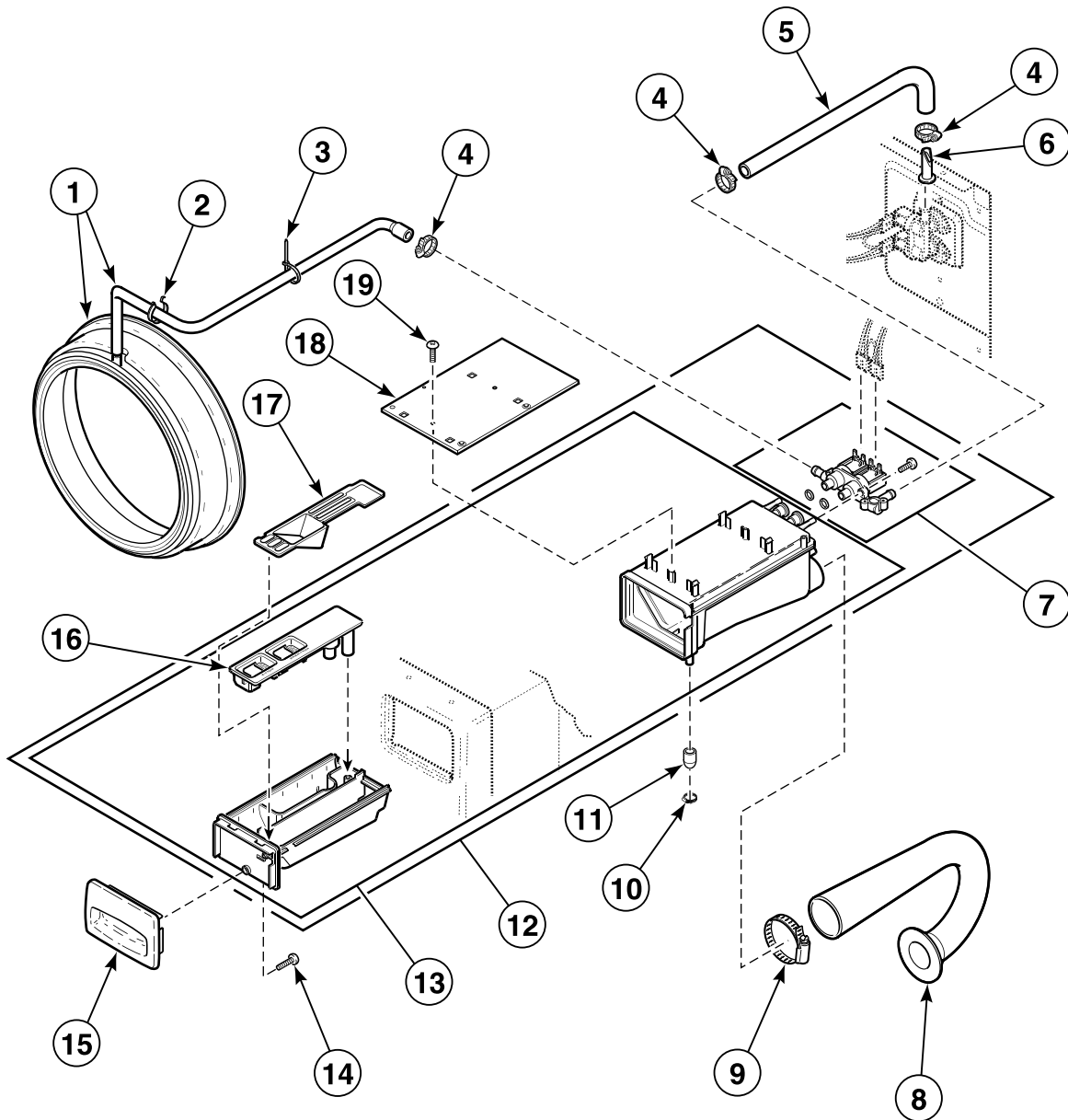
Washer Front Panel, Newer Style Door Assembly and Door Seal

REF	PART NO.	DESCRIPTION	COMMENTS
1	800341W	Door Bezel	White
	800341L	Door Bezel	Almond
	800341Q	Door Bezel	Bisque
2	800342	Door Handle	
3	36020	Nut	
4	685846	Nut	
5	800340	Inner Door Bezel	
6	800528	Screw	
7	685430	Locking Catch	
8	801993	Screw	
9	800548	Screw	
10	801019	Screw	
11	802934	Door Hinge	
12	23951	Nut	
13	800343P	Door Glass	
14	800906	Hold-Down Clip	
15	56079	Panel Locator	
16	39733	Screw	
17	685429	Door Latch/Switch Assembly	
18	802412	Hinge Plate	
19	800438	Wire Clamp Ring	
20	685743P	Door Seal Clamp	
21	800232	Door Seal and Hose Assembly	Black
	801784	Door Seal and Hose Assembly	Gray
22	55881	Harness Strap	
23	802164	Hose Clamp	
24	800346	Extension Spring	
25	503661	Screw	
26	N/A	Foam Tape	
27	685368	Access Panel Damper	
28	23008	Screw	
29	510069WP	Access Panel	White
	510069LP	Access Panel	Almond
	510069QP	Access Panel	Bisque
30	800336WP	Front Panel	White
	800336LP	Front Panel	Almond
	800336QP	Front Panel	Bisque
31	800211	Door Switch	
32	800436WP	Door Assembly	White; Includes items 1-14
	800436LP	Door Assembly	Almond; Includes items 1-14
	800436QP	Door Assembly	Bisque; Includes items 1-14

* Add Letter To Designate Color. L - Almond Q - Bisque W - White

N/A = Part no longer available

Dispenser Assembly

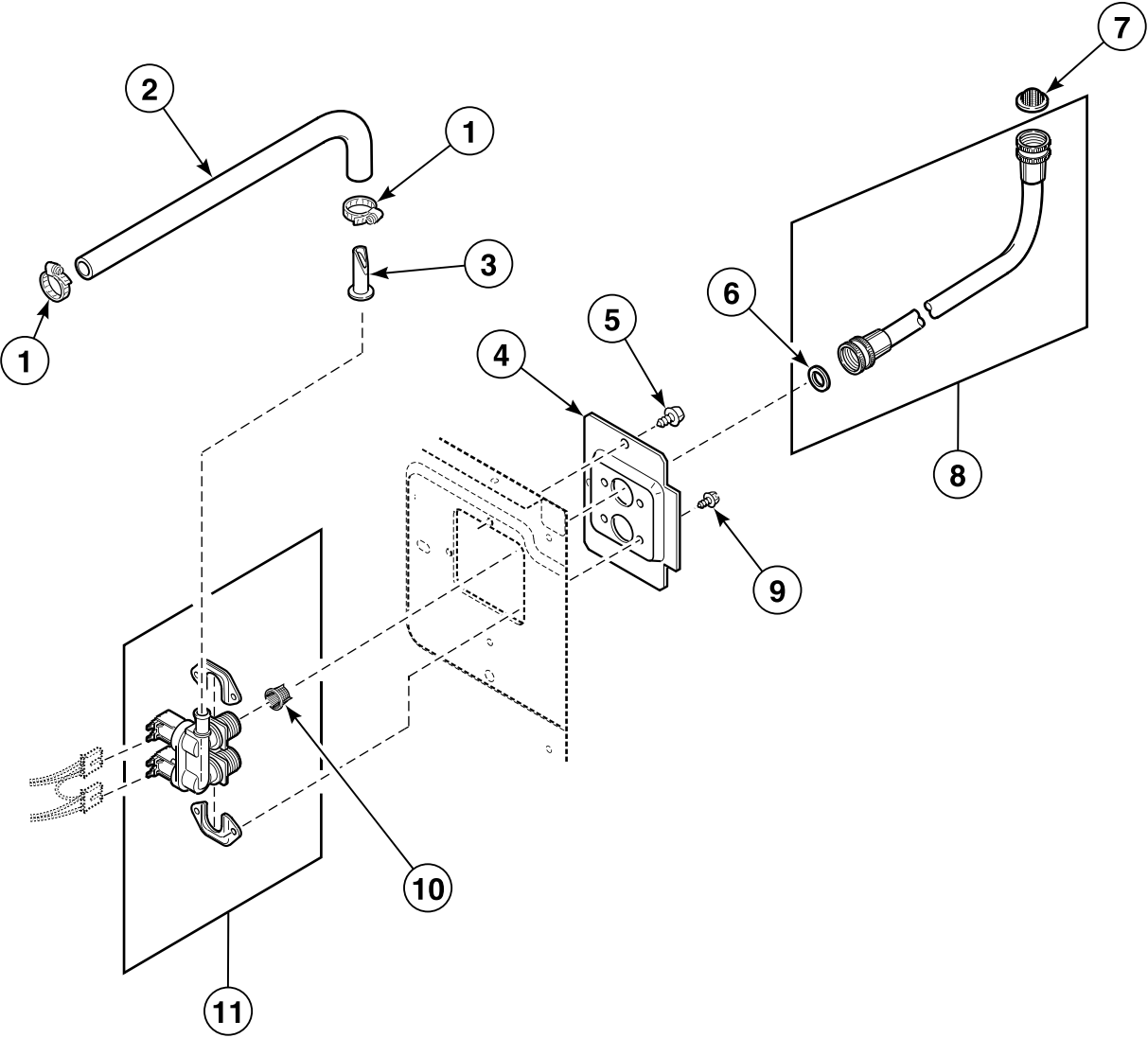


FLW820P_800169

Dispenser Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	800232	Door Seal and Hose Assembly	Black
	801784	Door Seal and Hose Assembly	Gray
2	687500	Wire Clip	
3	55881	Harness Strap	
4	802164	Hose Clamp	
5	801464	Valve-to-Dispenser Inlet Hose	
6	34500	Backflow Preventer	
7	685766P	Valve Kit	
8	800331	Dispenser-to-Tub Hose	
9	685725	Hose Clamp	
10	F200206	Hose Clamp	Use if pump-to-dispenser hose is removed
11	801746	Cap	Use if pump-to-dispenser hose is removed
12	685756P	Dispenser	Includes items 7, 13 and 16
13	801476P	Dispenser Assembly	Includes item 16
14	800548	Screw	
15	685715WP	Dispenser Drawer Front	White
	685715L	Dispenser Drawer Front	Almond
	685715Q	Dispenser Drawer Front	Bisque
16	685716	Insert	
17	800899	Detergent Cover	
18	801024	Dispenser Plate	
19	801001	Screw	

Mixing Valve, Valve-to-Dispenser Inlet Hose and Fill Hose

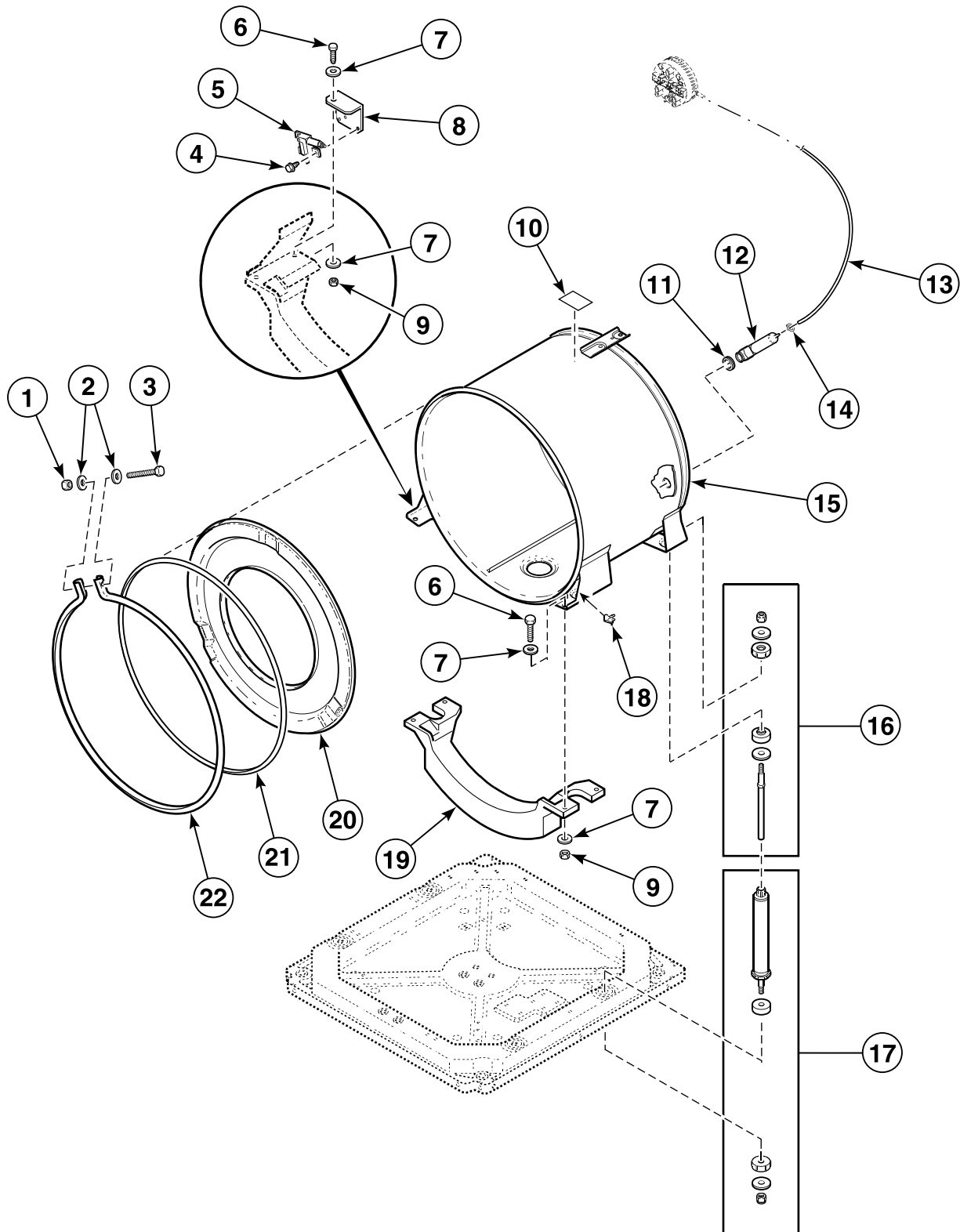


FLW881P_800169

Mixing Valve, Valve-to-Dispenser Inlet Hose and Fill Hose

REF	PART NO.	DESCRIPTION	COMMENTS
1	802164	Hose Clamp	
2	801464	Valve-to-Dispenser Inlet Hose	
3	34500	Backflow Preventer	
4	800323	Mixing Valve Plate	
5	503661	Screw	
6	20290	Washer	
7	28605	Washer	Filter screen
	802254	Washer	Flow restrictor; Water pressure reducer; Available for water pressure up to but not exceeding 120 psi
8	28330P	Fill Hose Kit	5 feet; Includes 2 of item 6
	20617	Fill Hose	8 feet
	20618	Fill Hose	10 feet
9	501086	Screw	
10	802926	Mixing Valve Screen	
11	802220P	Mixing Valve	

Outer Tub, Front and Clamp Ring

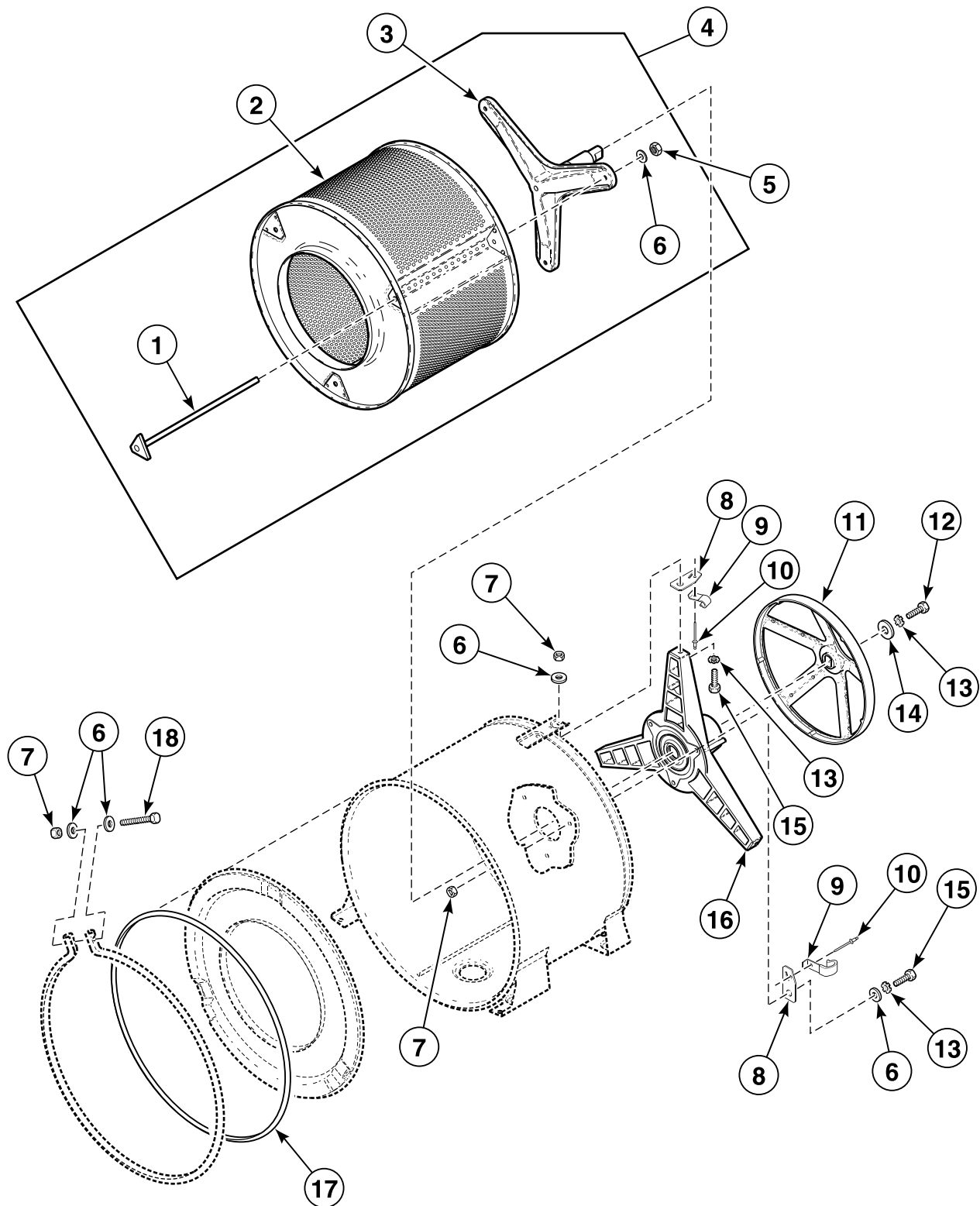


FLW866P_800169

Outer Tub, Front and Clamp Ring

REF	PART NO.	DESCRIPTION	COMMENTS
1	F430218	Nut	
2	800457	Washer	
3	800462	Screw	
4	503661	Screw	
5	801006	Out-of-Balance Switch Assembly	
6	800461	Screw	
7	M400081	Washer	
8	800663	Switch Mounting Bracket	
9	800452	Nut	
10	500049	Warning Label	
11	29175	Grommet	
12	30907	Pressure Bulb	
13	800648P	Tubing	
14	39282	Hose Clamp	
15	801081P	Outer Tub Assembly	
16	800622P	Tub Shock Absorber Kit	Upper
17	800623P	Base Shock Absorber Kit	Lower
18	00161	Grounding Clip	
19	800205	Ballast Weight	
20	800430	Tub Front Assembly	
21	800432P	Tub Front Seal	
22	800312	Clamp Ring	

Inner Basket, Trunnion, Bearing Housing and Pulley

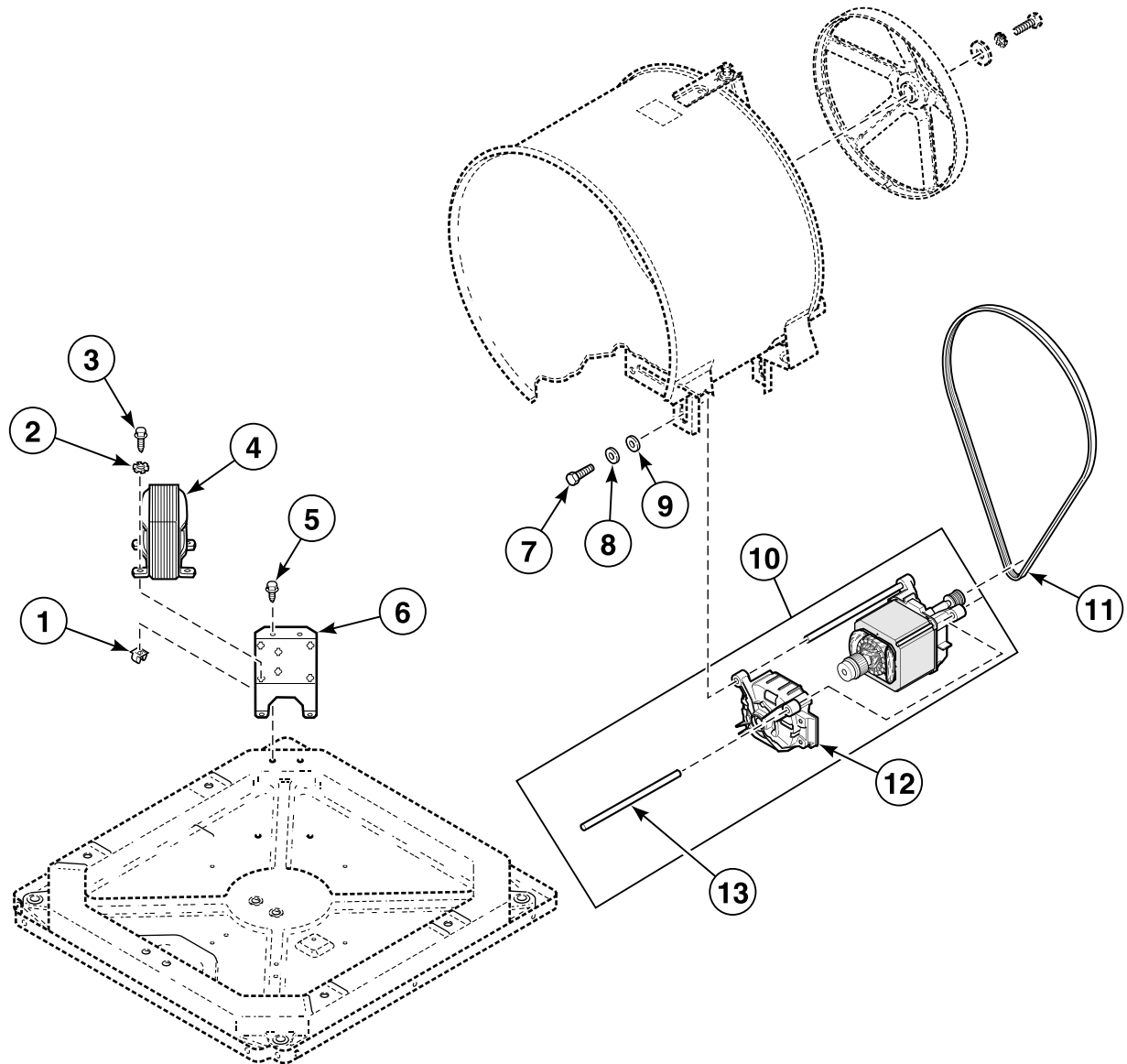


FLW865P_800169

Inner Basket, Trunnion, Bearing Housing and Pulley

REF	PART NO.	DESCRIPTION	COMMENTS
	27604P	Anti-Seize Compound	Pulley to inner basket shaft
	838P3	Hardware Kit	Includes (8) of item 6, (7) each of items 7 and 13, (6) of item 10, (1) each of items 12, 14, 17, 18, and 27604P Anti-Seize Compound
1	800666	Tension Rod Assembly	
2	800198P	Inner Basket Kit	Includes (3) each of items 1, 5, 6 and 838P3 Hardware Kit
3	800749P	Trunnion Shaft and Hardware Kit	Includes (3) each of items 1, 5, 6 and 838P3 Hardware Kit
4	800429P	Inner Basket Assembly	Includes items 2, 3, (3) each of items 1, 5, 6 and 838P3 Hardware Kit
5	803017	Nut	
6	800457	Washer	
7	800452	Nut	
8	800552	Hose Mounting Plate	
9	800553	Hose Clip	
10	685847	Pop Rivet	
11	800866	Driven Pulley	
12	685831	Screw	Left hand thread
13	M403958	Washer	
14	800464	Washer	
15	M400043	Screw	
16	800428P	Bearing Housing Kit	Includes 838P3 Hardware Kit
17	800432P	Tub Front Seal	
18	800462	Screw	

Washer Motor and Belt



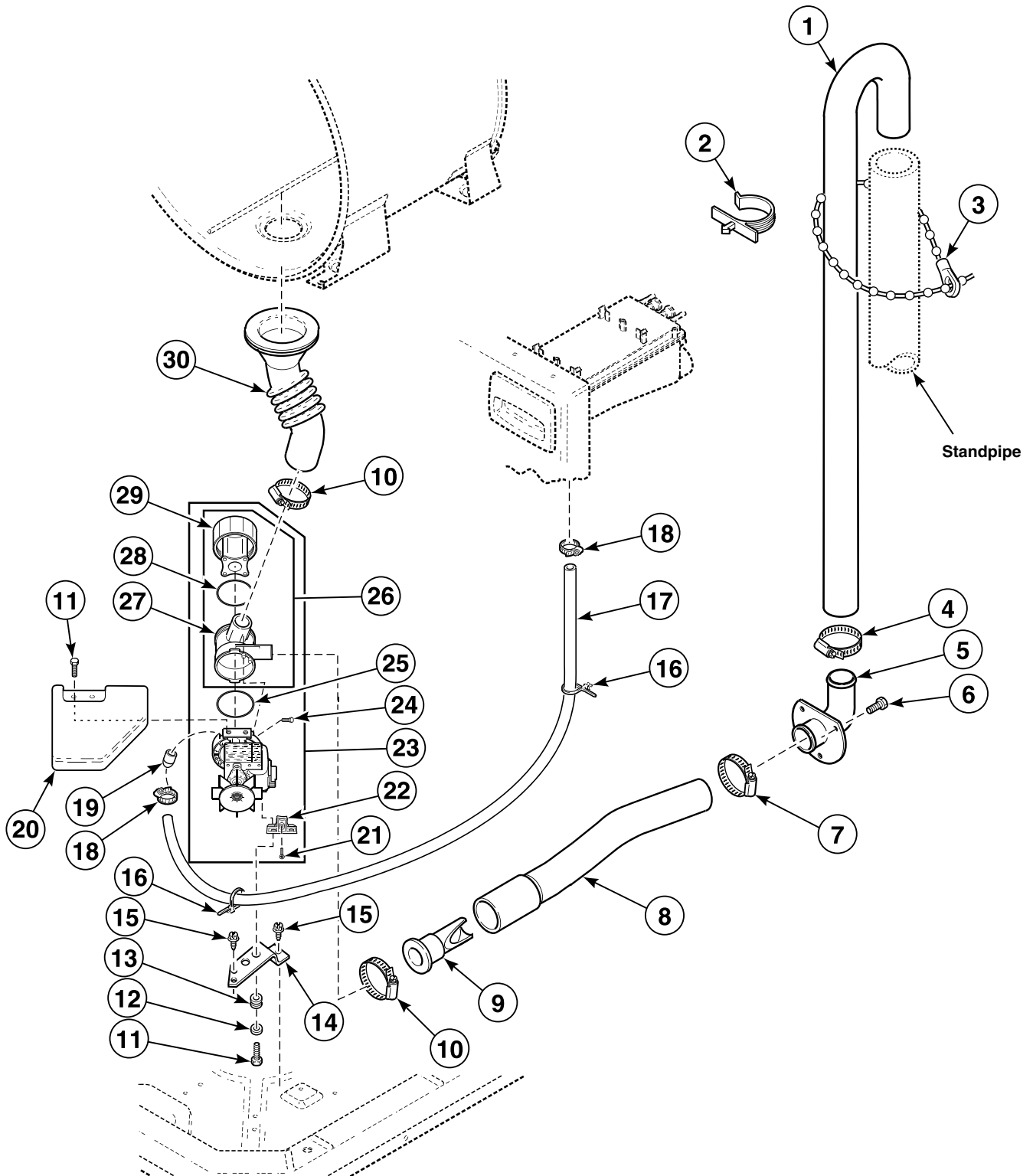
FLW937P_800169

Washer Motor and Belt

REF	PART NO.	DESCRIPTION	COMMENTS
1	70030501	Expansion Clip	
2	M400014	Washer	
3	M411072	Screw	
4	686513P	Transformer	
5	503661	Screw	
6	N/A	Transformer Bracket	
7	M400056	Screw	
8	02834	Washer	
9	M400080	Washer	
10	685639P	Motor Assembly	230 Volt; Includes item 12 and 2 of item 13
11	800319P	Drive Belt	
12	738P3	Motor Brush Kit	
13	801062	Motor Mount Rod	

N/A = Part no longer available

Hoses and Pump

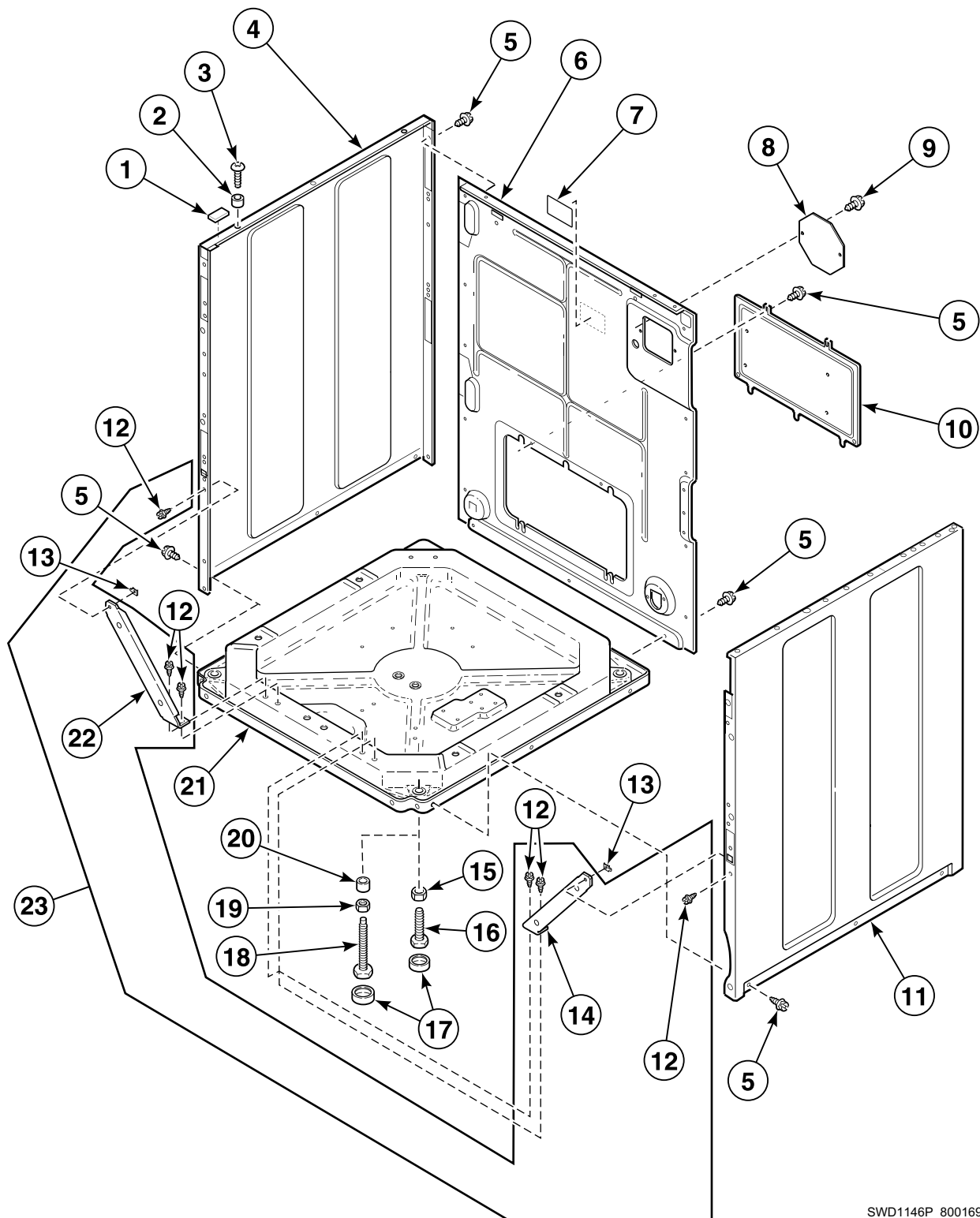


SWD1239P_800169

Hoses and Pump

REF	PART NO.	DESCRIPTION	COMMENTS
1	27154	Drain Hose	
2	39177	Hose Retainer Clip	
3	33489	Standpipe Strap	
4	20211	Hose Clamp	
5	35766	Drain Hose Elbow	
6	52909	Screw	
7	20391	Hose Clamp	
8	685737	Pump-to-Elbow Hose	
9	800310	Backflow Preventer	
10	36802	Hose Clamp	
11	38096	Screw	Metric; Use with 685703 Drain Pump
	501285	Screw	Use with 801015 Drain Pump
12	800465	Washer	Use with 685703 and 801015 Drain Pump
13	802218	Grommet	Use with 685703 and 801015 Drain Pump
14	802219	Pump Bracket	Use with 685703 and 801015 Drain Pump
	802626	Pump Mount Bracket	Use with 802623 Drain Pump
15	503661	Screw	
16	38663	Wire Tie	
17	800424	Pump-to-Dispenser Hose Assembly	Use with 685703 Drain Pump
18	F200206	Hose Clamp	Use with 685703 Drain Pump
19	801112	Nozzle Cap	Use with 685703 Drain Pump if pump-to-dispenser hose is removed
20	38067	Pump Shield	Use with 685703 Drain Pump
21	802430	Screw	Use with 801015 and 802623 Drain Pump
22	802432	Pump Mount	Use with 801015 Drain Pump
23	888P3	Drain Pump Kit	Includes wire harness adapter
24	802431	Screw	Use with 801015 and 802623 Drain Pump
25	802487	O-Ring	Use with 685703 Drain Pump
	802429	O-Ring	Use with 801015 and 802623 Drain Pump
26	801209	Pump Housing Assembly	Includes items 27-29; Use with 685703 Drain Pump
	802434P	Pump Housing Assembly	Includes items 27-29; Use with 801015 and 802623 Drain Pump
27	801208	Pump Housing	Use with 685703 Drain Pump
	802428	Pump Housing	Use with 801015 and 802623 Drain Pump
28	801207	O-Ring	Use with 685703 Drain Pump
	802427	Gasket	Use with 801015 and 802623 Drain Pump
29	801206P	Lid Assembly	Includes filter; Use with 685703 Drain Pump
	802426P	Lid Assembly	Includes filter; Use with 801015 and 802623 Drain Pump
30	800317	Tub-to-Pump Hose	
	27615P	Sealant	Tub-to-pump hose to outer tub

Washer Base, Side Panels and Rear Panel



SWD1146P_800169

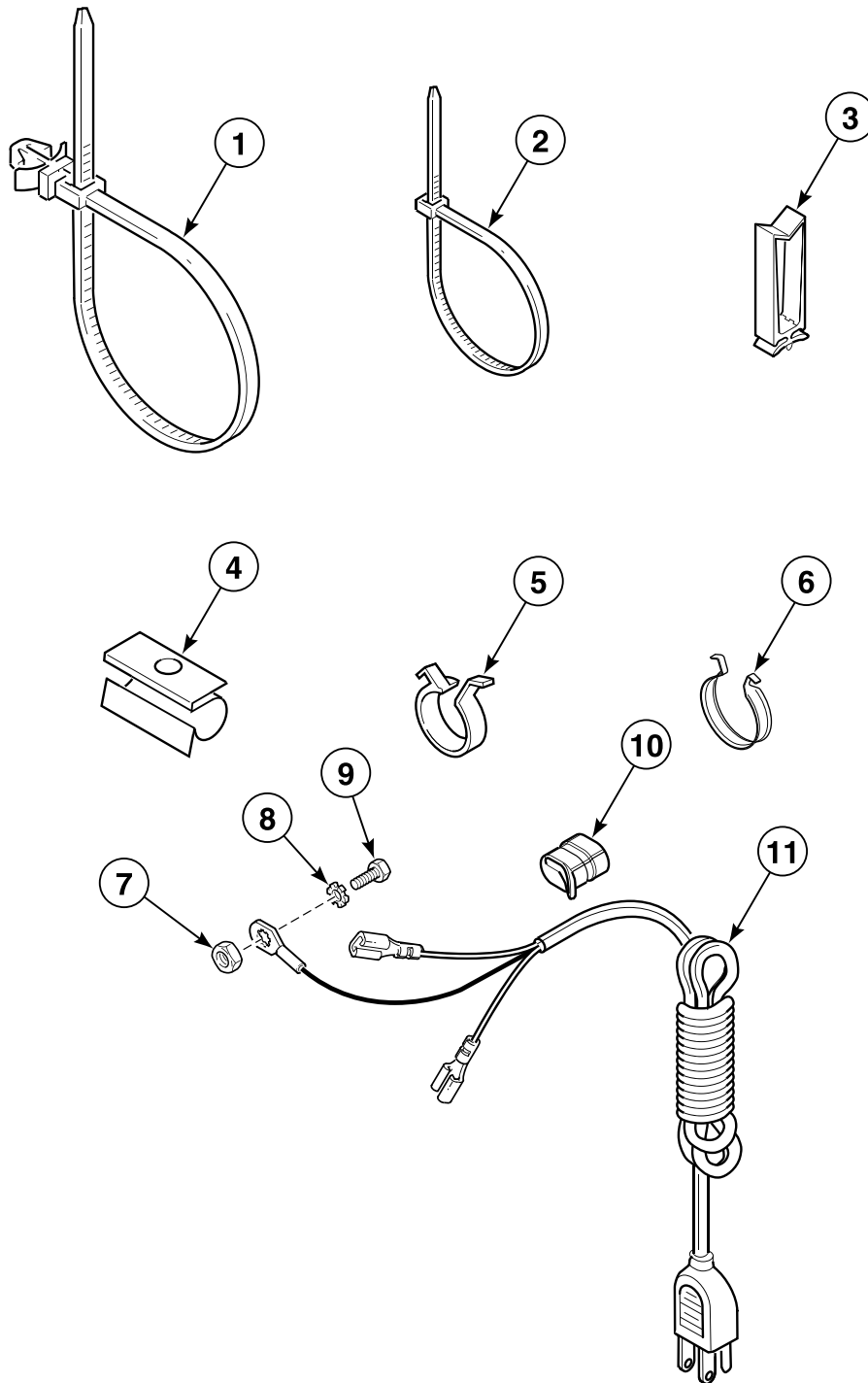
Washer Base, Side Panels and Rear Panel

REF	PART NO.	DESCRIPTION	COMMENTS
	784P3	Cabinet Brace Kit	Use this kit instead of items 12-14 and 23 on models through Serial No. 0206018889
1	56128	Bumper Pad	
2	56079	Panel Locator	
3	39733	Screw	
4	800004WP	Cabinet Panel Kit	White; Left; Includes corner gusset with hardware
	800004LP	Cabinet Panel Kit	Almond; Left; Includes corner gusset with hardware
	800004QP	Cabinet Panel Kit	Bisque; Left; Includes corner gusset with hardware
5	503661	Screw	
6	800010P	Rear Panel	
7	685928	Screw Label	Left hand thread
8	61203	Thermostat Opening Cover	Models HTE517*E2802, HTE517*H2802, HTE717*E2802, HTEB17*J2802, HTEF17*J2802, HTET17*H2802, HTEX17*H2902, HTEY17*H2802, HTEZ17*H2802, HTG519*E0902, HTG519*H0902, HTG719*E0902, HTGB19*J0902, HTGB19*J99L8, HTGF19*J0902, HTGT19*H0902, HTGX19*H0902, HTGY19*H0902 and HTGZ19*H0902
9	M405188	Screw	Use with item 8
10	801012	Rear Service Panel	
11	800005WP	Side Panel Kit	White; Right; Includes 801024 Dispenser Plate with hardware
	N/A	Side Panel Kit	Almond; Right; Includes 801024 Dispenser Plate with hardware
	800005QP	Side Panel Kit	Bisque; Right; Includes 801024 Dispenser Plate with hardware
12	31645	Screw	
13	N/A	Nut	Not used if ordering new braces (items 14 and 23)
14	801492	Cabinet Brace	Right; Used only on models starting Serial No. 0206018890 or with a new base assembly (item 22)
15	21899	Nut	For 1/2 inch leveling leg
16	34319	Leveling Leg	1/2 inch leveling leg
17	34318	Rubber Foot	
18	800014	Leveling Leg	3/8 inch leveling leg
19	20274	Nut	For 3/8 inch leveling leg
20	800015	Leveling Leg Spacer	For 3/8 inch leveling leg
21	802245	Base Assembly	
22	801491	Cabinet Brace	Left; Used only on models starting Serial No. 0206018890 or with a new base assembly (item 22)
23	918P3	Brace Kit	Includes items 12, 14 and 23; Used only on models starting serial no. 0206018890 or with a new base assembly (item 22)

* Add Letter To Designate Color. L - Almond Q - Bisque W - White

N/A = Part no longer available

Washer Power Cord, Wire Ties and Harness Clips



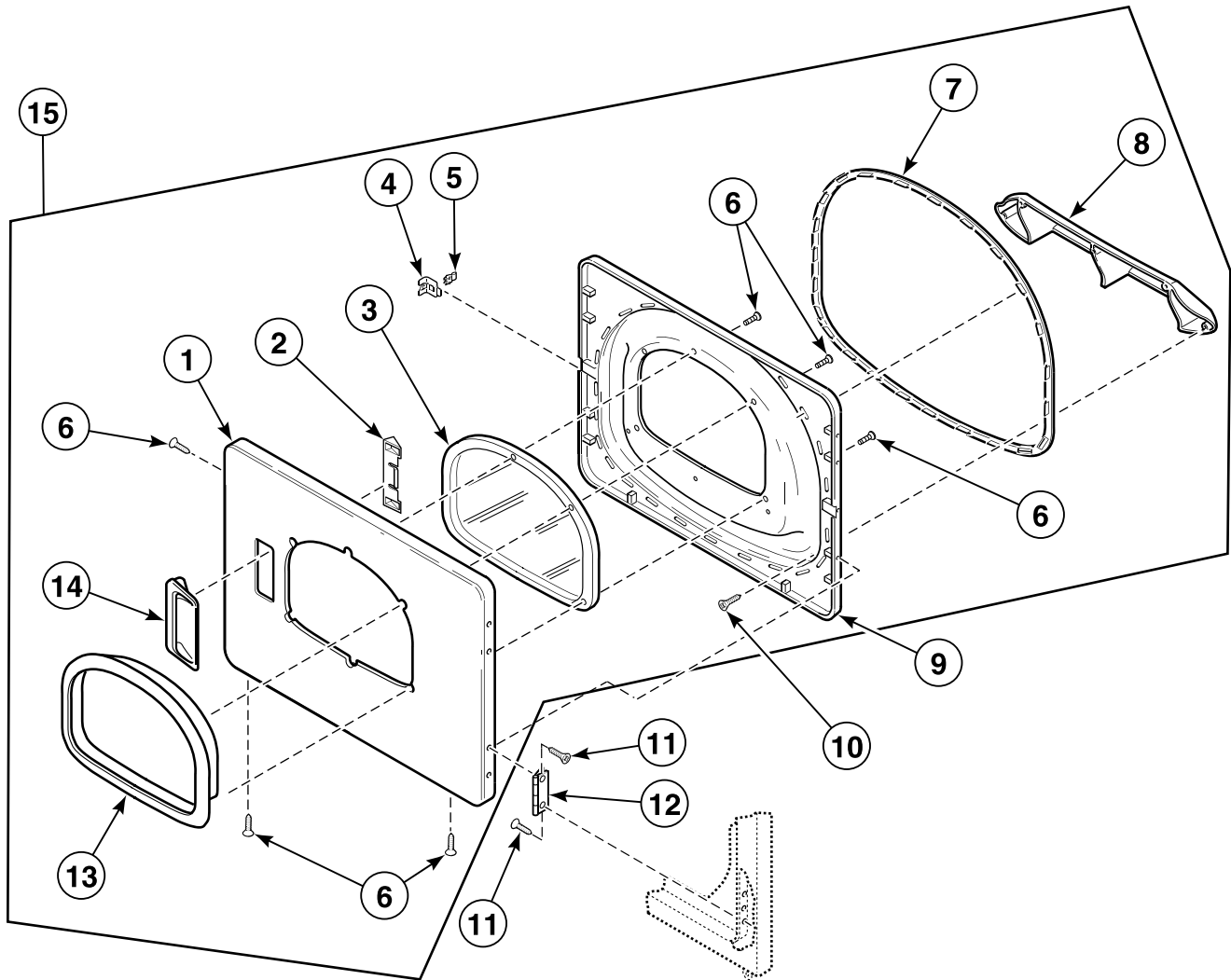
H130P_800169

Washer Power Cord, Wire Ties and Harness Clips

REF	PART NO.	DESCRIPTION	COMMENTS
1	38663	Wire Tie	
2	55881	Harness Strap	
3	36274	Wire Clip	
4	36985	Hose Clip	
5	504034	Wire Clip	Small
6	687500	Wire Clip	Large
7	03673	Nut	
8	03815	Washer	
9	685837	Screw	
10	38384	Strain Relief	
11	34458	Lead-In Cord	All models except HTE517*E2802, HTE517*H2802, HTE717*E2802, HTEB17*J2802, HTEB17*J99L1, HTEF17*J2802, HTET17*H2802, HTEX17*H2902, HTEY17*H2802, HTEZ17*H2802, HTG519*E0902, HTG519*H0902, HTG719*E0902, HTGB19*J0902, HTGB19*J99L8, HTGF19*J0902, HTGT19*H0902, HTGX19*H0902, HTGY19*H0902 and HTGZ19*H0902

* Add Letter To Designate Color. L - Almond Q - Bisque W - White

Dryer Loading Door

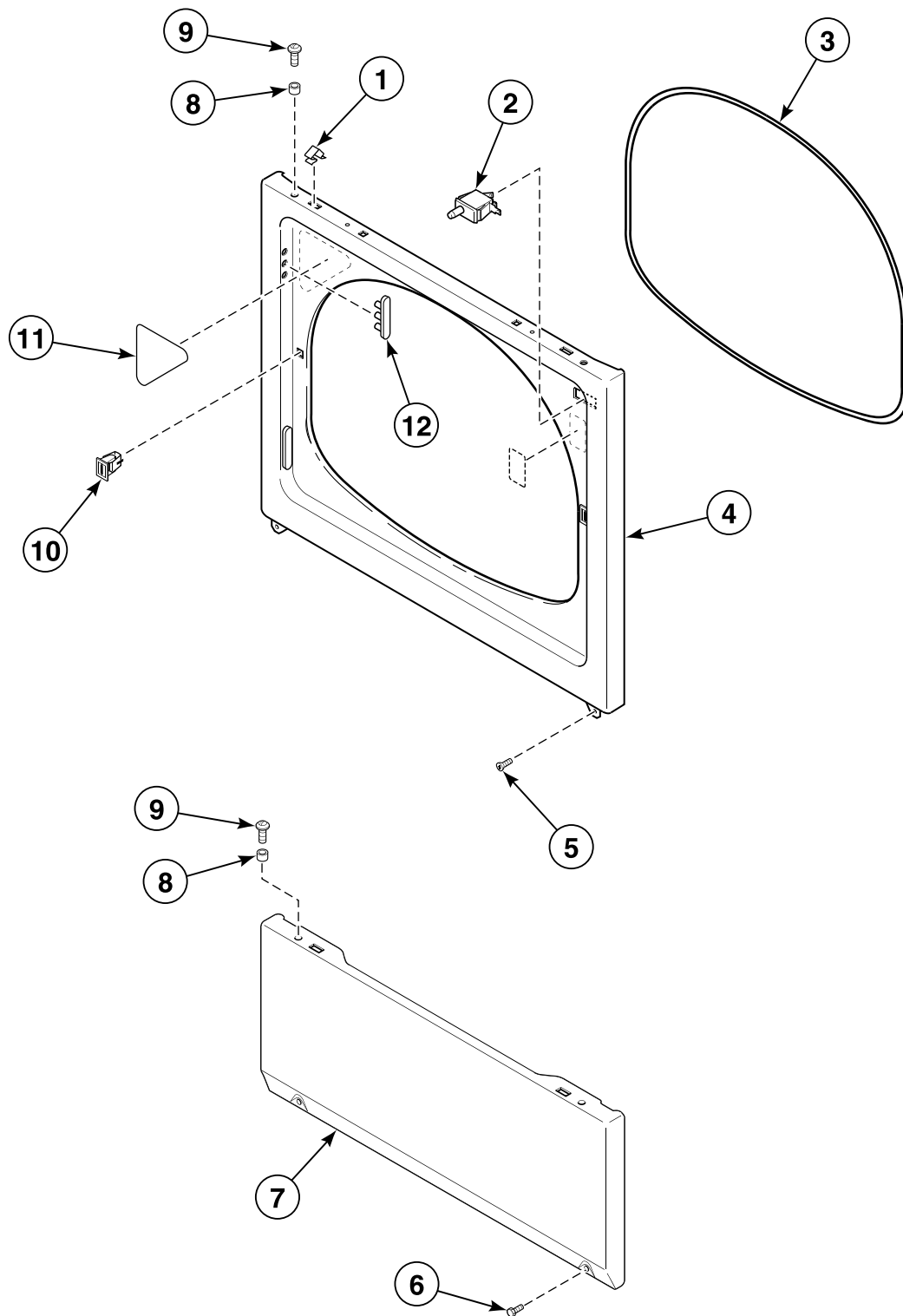


D427P_800169

Dryer Loading Door

REF	PART NO.	DESCRIPTION	COMMENTS
1	510082WP	Dryer Door	White
	510082LP	Dryer Door	Almond
	510082QP	Dryer Door	Bisque
2	510129	Door Handle Wedge	
3	503982	Dryer Door Window	
4	510127	Door Strike Mount	
5	510181	Door Strike	
6	500226	Screw	
7	510147P	Liner Door Seal	
8	503870W	Door Liner Grill	
9	510098W	Liner and Seal Assembly	Includes item 7
10	505870	Screw	
11	505295	Screw	
12	511036	Hinge	
13	503981W	Window Trim	White
	503981L	Window Trim	Almond
	503981Q	Window Trim	Bisque
14	510103WP	Door Pull and Wedge Kit	White; Includes item 2
	510103LP	Door Pull and Wedge Kit	Almond; Includes item 2
	510103QP	Door Pull and Wedge Kit	Bisque; Includes item 2
15	511636WP	Door and Liner Assembly	White; Includes items 1-10, 13 and 14
	511636LP	Door and Liner Assembly	Almond; Includes items 1-10, 13 and 14
	511636QP	Door and Liner Assembly	Bisque; Includes items 1-10, 13 and 14

Dryer Access Panel, Front Panel and Seal

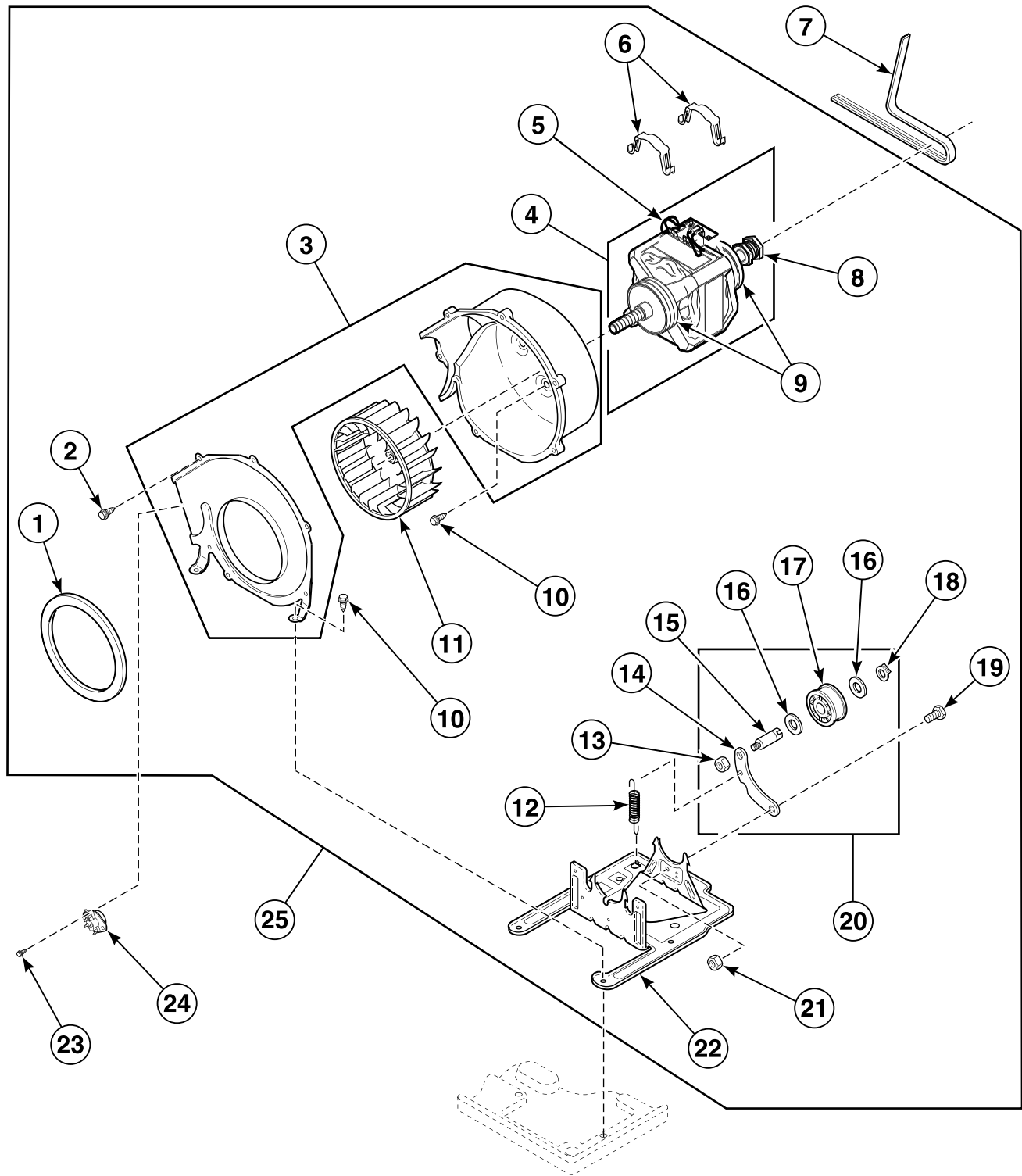


SWD648P_800169

Dryer Access Panel, Front Panel and Seal

REF	PART NO.	DESCRIPTION	COMMENTS
1	28835	Speed Clip	
2	504570	Switch	
3	511056	Front Panel Seal	
4	510066WP	Front Panel	White
	510066LP	Front Panel	Almond
	510066QP	Front Panel	Bisque
5	503688	Screw	
6	33562	Screw	Slotted hex head
	62853	Screw	Torx head; Optional for added security
7	510069WP	Access Panel	White
	510069LP	Access Panel	Almond
	510069QP	Access Panel	Bisque
8	56079	Panel Locator	
9	39733	Screw	
10	510177	Door Catch Assembly	
11	500281	Warning/Caution Label	English
	500253	Caution Label	English/French
12	510186	Hinge Hole Plug	

Dryer Motor, Exhaust Fan and Belt



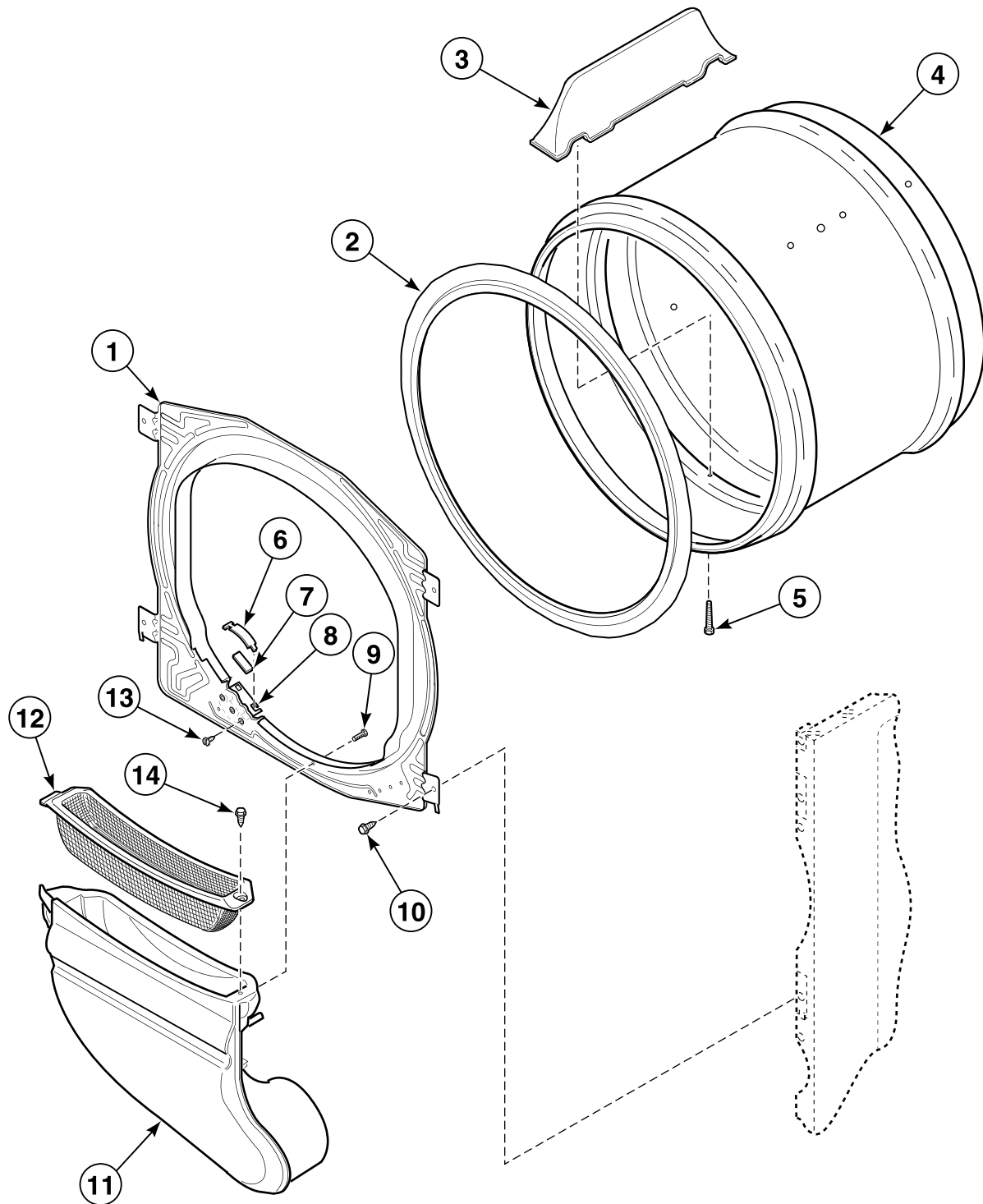
SWD1159P_800169

Dryer Motor, Exhaust Fan and Belt

REF	PART NO.	DESCRIPTION	COMMENTS
1	510238P	Blower Housing Seal	
2	31260	Screw	
3	511969P	Blower Housing and Cover Kit	
4	511629P	Motor and Pulley Assembly	120 Volt/60 Hertz; Includes items 5, 8 and 9
5	N/A	Motor Switch Kit	Does not include thermal protector
6	510180	Motor Mount Clamp	
7	511255P	Cylinder Belt	
8	500011	Motor Pulley	
9	590P3	Motor Hub Ring Kit	
10	503688	Screw	
11	510139P	Blower Fan Assembly	
12	510185	Idler Spring	
13	56156	Nut	
14	510133	Idler Lever	
15	56461P	Shaft	
16	52549	Washer	
17	510142P	Idler Wheel and Bearing Assembly	
18	23748	Retaining Ring	
19	500824	Screw	
20	510158	Idler Lever and Wheel Assembly	Includes items 13-18
21	52566	Nut	
22	510060	Motor Mount	
23	23222	Screw	
24	510523	Thermistor Assembly	
25	510717P	Blower and Fan Kit	Includes items 1-6 and 8-22

N/A = Part no longer available

Front Bulkhead, Air Duct, Felt Seal and Cylinder

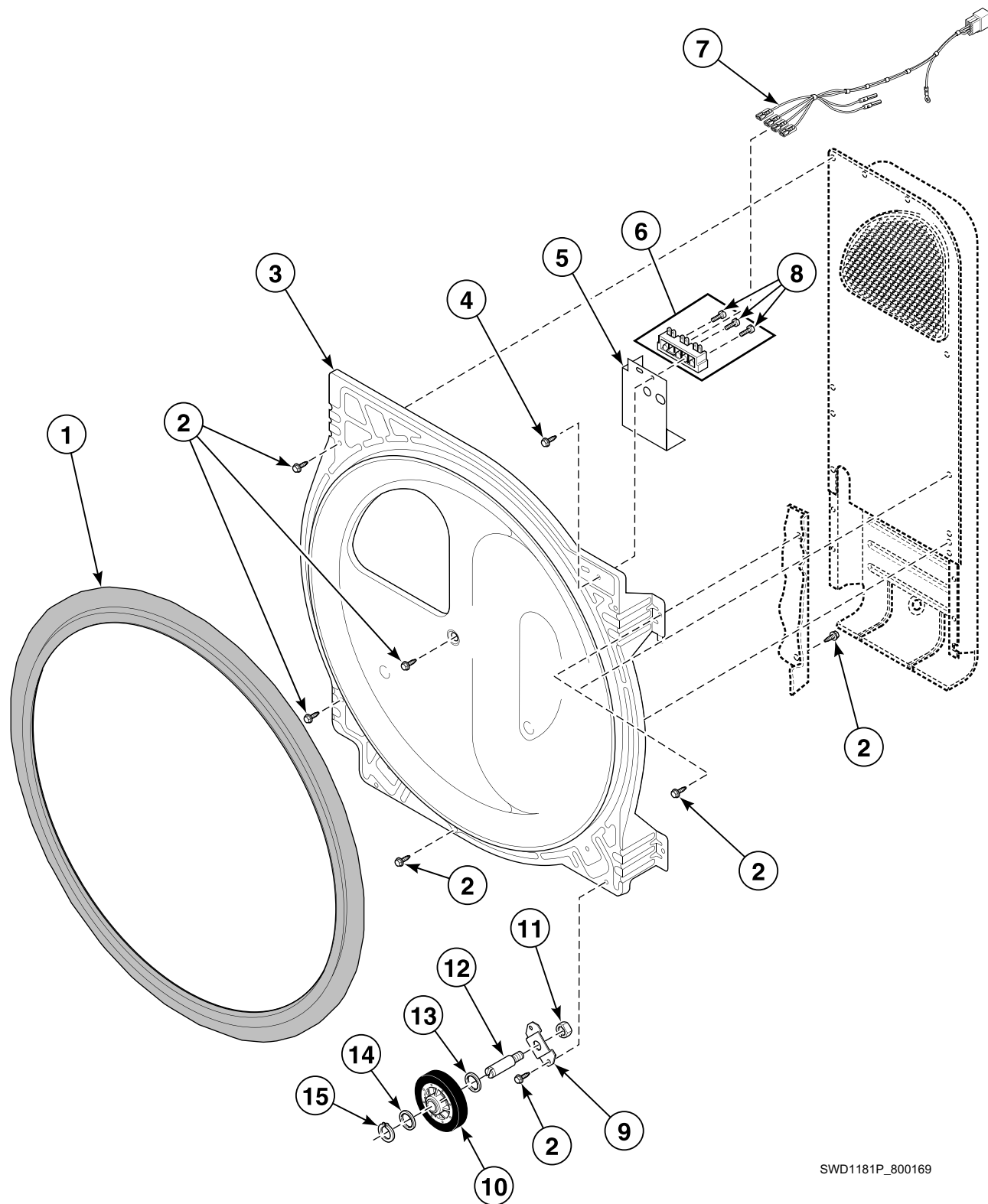


SWD56P_800169

Front Bulkhead, Air Duct, Felt Seal and Cylinder

REF	PART NO.	DESCRIPTION	COMMENTS
1	510266P	Front Bulkhead Assembly	Unpainted; Includes item 2
2	510207P	Cylinder Seal Assembly	
	511637P	Adhesive	Use on cylinder seal
3	510102	Cylinder Baffle	
4	510265P	Cylinder Assembly	Galvanized; Includes item 3
5	62588	Screw	
6	510187	Cylinder Glide	
7	510189	Felt Pad	
8	510145	Cylinder Glide Bracket	
9	52864	Screw	
10	503688	Screw	
11	510151	Air Duct Assembly	
12	503980	Lint Filter	
13	505295	Screw	
14	501285	Screw	

Rear Bulkhead, Felt Seal, Cylinder Roller and Terminal Block



SWD1181P_800169

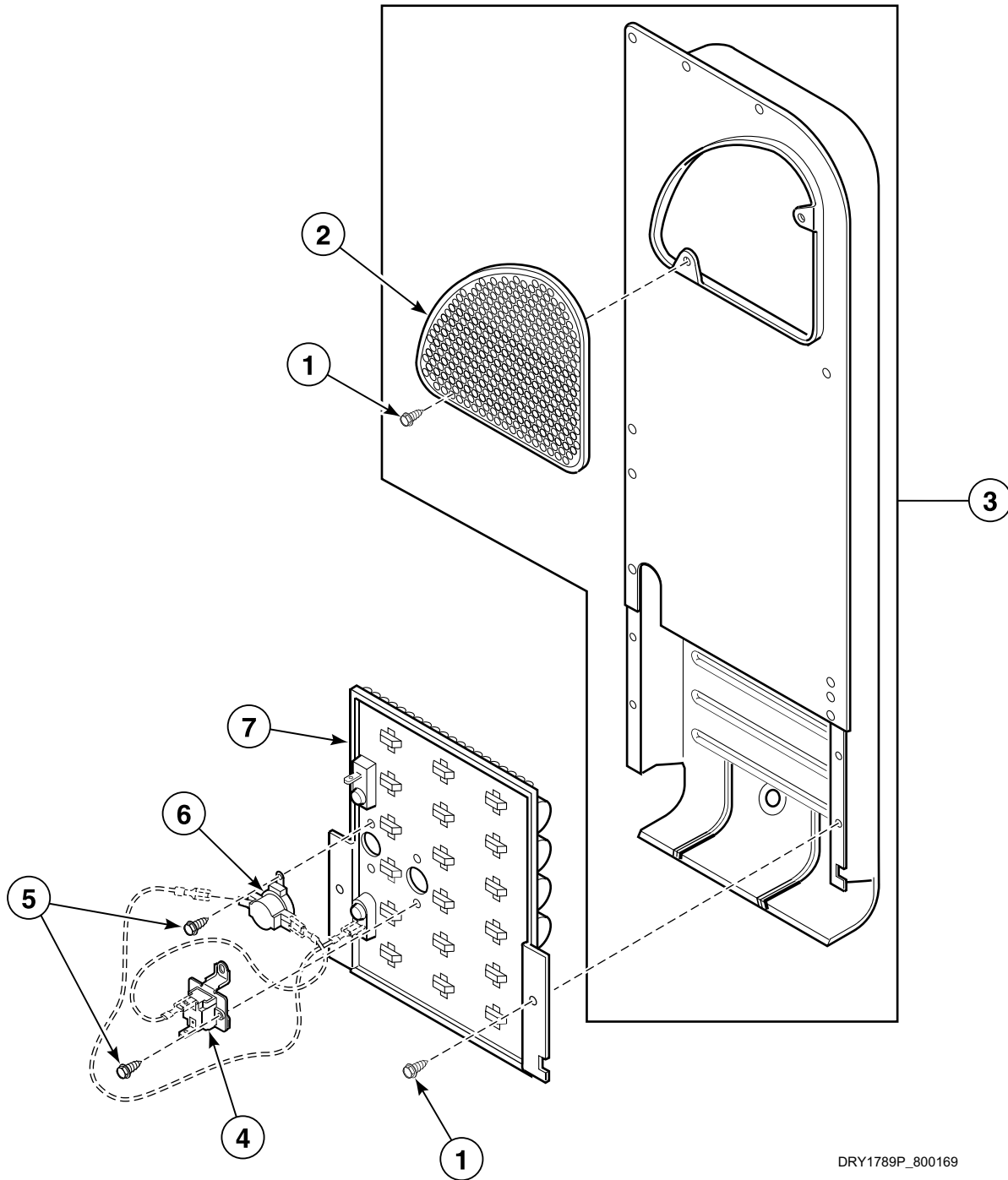
Rear Bulkhead, Felt Seal, Cylinder Roller and Terminal Block

REF	PART NO.	DESCRIPTION	COMMENTS
1	510207P	Cylinder Seal Assembly	
	511637P	Adhesive	Use on cylinder seal
2	503688	Screw	
3	511082P	Rear Bulkhead Assembly	Galvanized; Includes item 1
4	501285	Screw	Electric models
5	510237	Terminal Block Shield	Electric models
6	510190P	Terminal Block Assembly	Includes 3 of item 8; Electric models
7	510622	Wire Harness Assembly	Models HTE517*H2802, HTEB17*J2802, HTEF17*J2802, HTET17*H2802, HTEX17*H2902, HTEY17*H2802 and HTEZ17*H2802
	510621P	Wire Harness Assembly	Models HTG519*H0902, HTGB19*J0902, HTGB19*J99L8, HTGF19*J0902, HTGT19*H0902, HTGX19*H0902, HTGY19*H0902 and HTGZ19*H0902
8	61199	Screw	
9	510100	Cylinder Roller Bracket	
10	510708P	Cylinder Roller	
11	56156	Nut	
12	56461P	Shaft	
13	504082	Washer	
14	52549	Washer	
15	23748	Retaining Ring	

* Add Letter To Designate Color. L - Almond Q - Bisque W - White

Heater Duct and Element Assembly

Electric Model Dryers



DRY1789P_800169

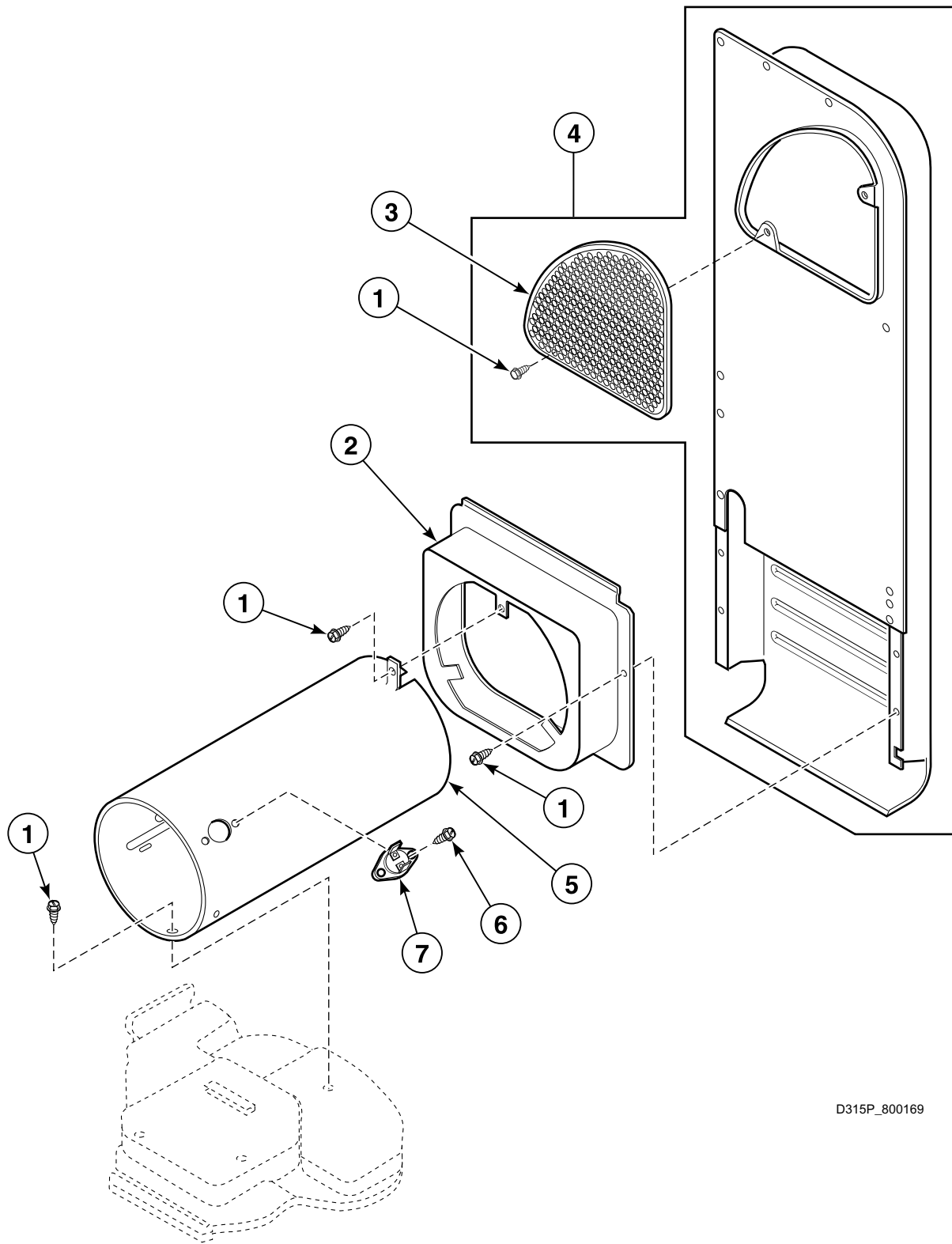
Heater Duct and Element Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	503688	Screw	
2	500820	Outlet Cover	
3	510025P	Heater Duct and Screw Assembly	Includes items 1 and 2
4	511412	Thermal Fuse Assembly	
5	23222	Screw	
6	510701	Limit Thermostat	
7	510324P	Heater Assembly	Models HTE517*E2802, HTE517*H2802, HTE717*E2802, HTEB17*J2802, HTEF17*J2802, HTET17*H2802, HTEY17*H2802 and HTEZ17*H2802; 5000 Watt, 240 Volt/60 Hertz
	510330P	Heater Assembly	Model HTEX17*H2902; 4250 Watt, 208 Volt/60 Hertz
	510329P	Heater Assembly	All other models; 5350 Watt, 240 Volt/60 Hertz
	61928	Heater Kit Assembly	All other models; 4750 Watt, 208 Volt/60 Hertz

* Add Letter To Designate Color. L - Almond Q - Bisque W - White

Heater Duct Assembly

Gas Model Dryers



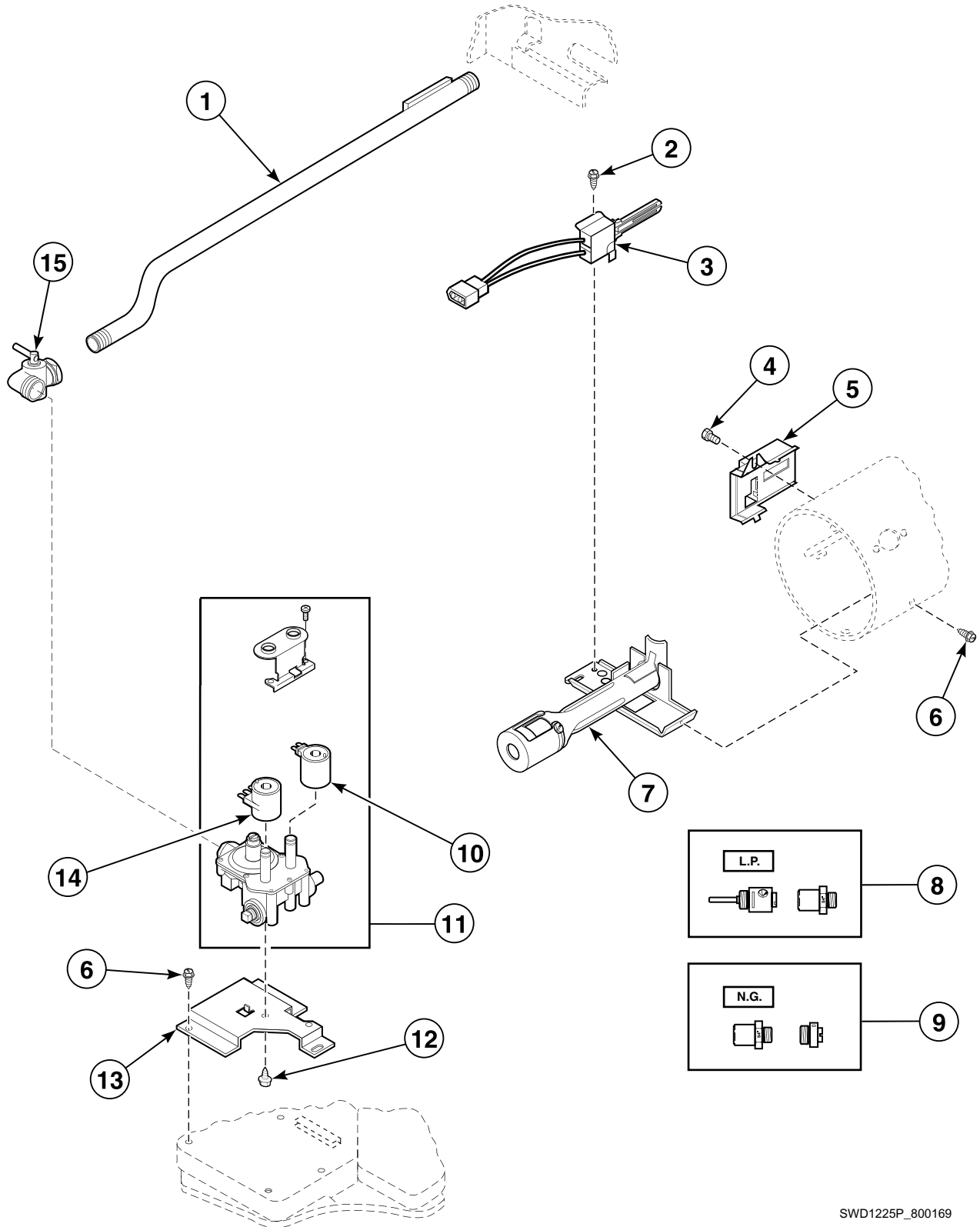
D315P_800169

Heater Duct Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	503688	Screw	
2	510101	Heat Duct Shroud	
3	500820	Outlet Cover	
4	510025P	Heater Duct and Screw Assembly	Includes items 1 and 3
5	510131	Combustion Duct	
6	51782	Screw	
7	510702	Limit Thermostat	Color code "black"

Gas Valve, Igniter and Gas Conversion Kits

Gas Model Dryers

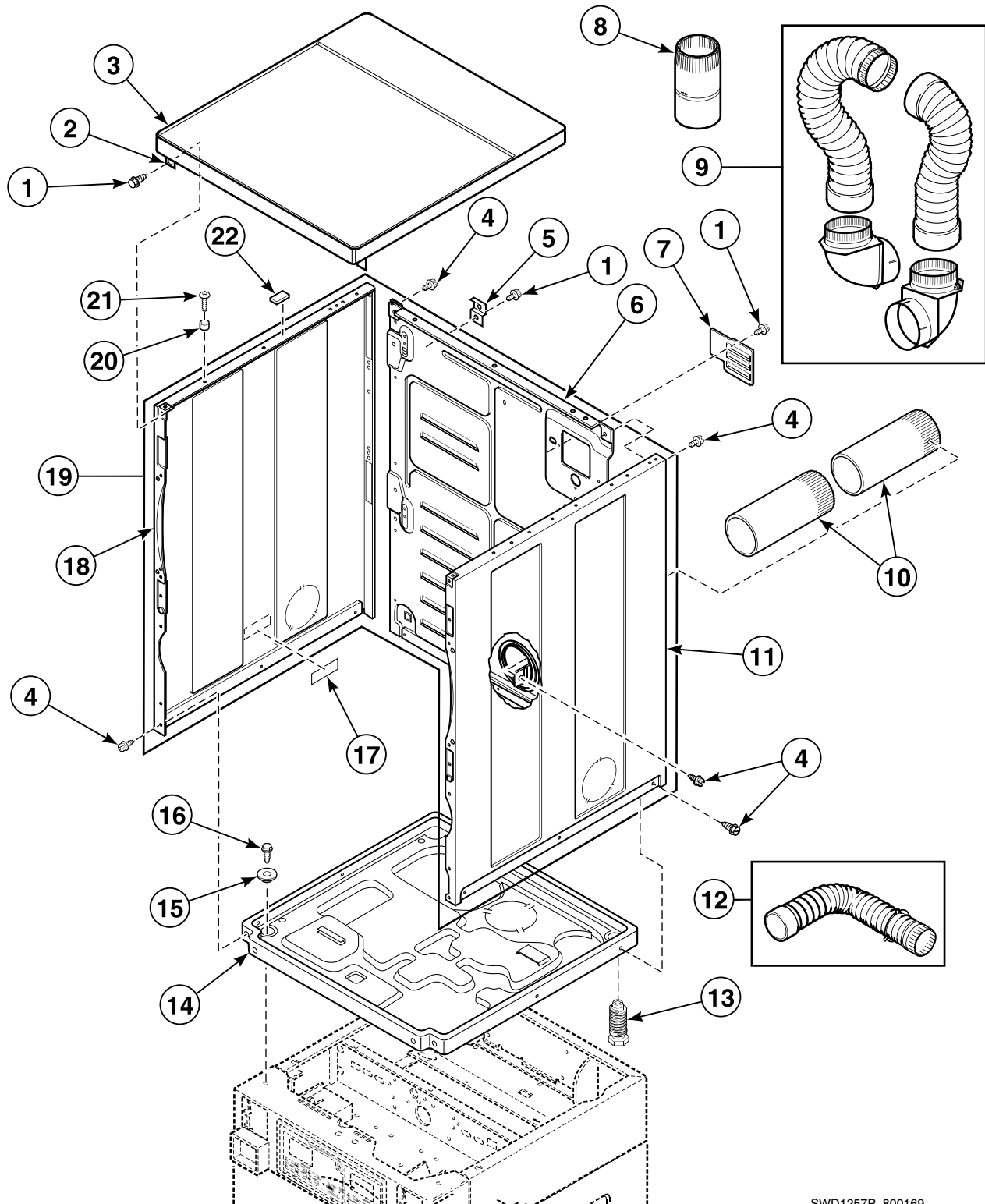


SWD1225P_800169

Gas Valve, Igniter and Gas Conversion Kits

REF	PART NO.	DESCRIPTION	COMMENTS
1	510204	Lead-In Pipe Assembly	
2	51782	Screw	
3	510184P	Igniter and Bracket Assembly	
4	23222	Screw	
5	510213	Sensor	
6	503688	Screw	
7	510149P	Burner Assembly	
8	458P3	L.P. Conversion Kit	Used to convert dryers from Natural Gas (N.G.) or Mixed Gas to Liquid Petroleum Gas (L.P.); 25,000 Btu
9	459P3	N.G. Conversion Kit	Used to convert dryers from L.P. to N.G. or Mixed Gas: 25,000 Btu
10	58804B	Secondary Coil	
11	60353P	Gas Valve Assembly	60 Hertz: 25,000 Btu
12	56124	Screw	
13	510128	Gas Valve Mounting Bracket	
14	58804A	Booster and Holding Coil	
15	510205	Elbow Shut-Off Valve	

Dryer Cabinet, Exhaust Duct and Base



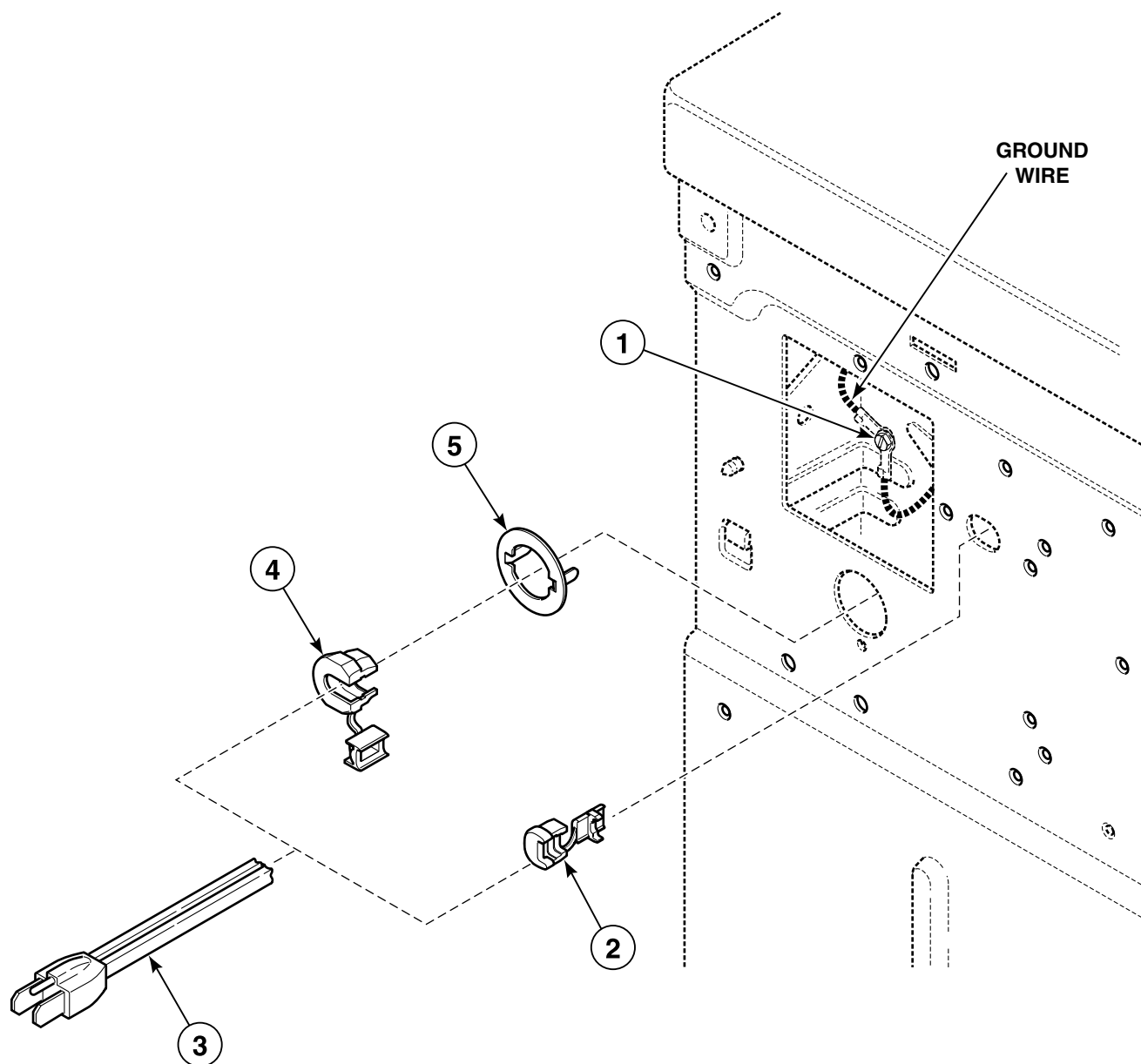
SWD1257P_800169

Dryer Cabinet, Exhaust Duct and Base

REF	PART NO.	DESCRIPTION	COMMENTS
1	503661	Screw	
2	510146	Bracket	
3	510032WP	Top Kit	White
	510032LP	Top Kit	Almond
	510032QP	Top Kit	Bisque
4	503688	Screw	
5	510136	Top Hinge	
6	510005P	Cabinet Rear Panel	Rear
7	510903	Access Panel Plate	
8	58786	Damper	
9	521P3	Flexible Venting Kit	
10	510137	Exhaust Duct	2 required
11	510002WP	Cabinet Side Panel	White; Right
	510002LP	Cabinet Side Panel	Almond; Right
	510002QP	Cabinet Side Panel	Bisque; Right
12	528P3	Directional Exhaust Kit	Used to vent dryer out the sides
13	510135	Leveling Leg	
14	510084	Dryer Base	
15	26509	Washer	
16	502431	Screw	
17	61294	Fuse Notice Label	Electric models
18	510001WP	Cabinet Side Panel	White; Left
	510001LP	Cabinet Side Panel	Almond; Left
	510001QP	Cabinet Side Panel	Bisque; Left
19	727P3W	Panel Kit	White; Replaces the 1 piece wrap-a-round cabinet; Includes items 6, 11, 18 and the necessary attaching hardware
	727P3L	Panel Kit	Almond; Replaces the 1 piece wrap-a-round cabinet; Includes items 6, 11, 18 and the necessary attaching hardware
	727P3Q	Panel Kit	Bisque; Replaces the 1 piece wrap-a-round cabinet; Includes items 6, 11, 18 and the necessary attaching hardware
20	56079	Panel Locator	
21	39733	Screw	
22	56128	Bumper Pad	

Dryer Power Cord

Models HTE517*E2802, HTE517*H2802, HTE717*E2802, HTEB17*J2802, HTEB17*J99L1, HTEF17*J2802, HTET17*H2802, HTEX17*H2902, HTEY17*H2802, HTEZ17*H2802, HTG519*E0902, HTG519*H0902, HTG719*E0902, HTGB19*J0902, HTGB19*J99L8, HTGF19*J0902, HTGT19*H, HTGT19*H0902, HTGX19*H0902, HTGY19*H, HTGY19*H0902, HTGZ19*H, HTGZ19*H0902, STG519*E, STG519*H, STG719*E, STG719*H, STGA19*H, STGA19*J, STGB19*H, STGB19*J, STGC19*J, STGD19*H, STGF19*J, STGT19*H, STGY19*H and STGZ19*H



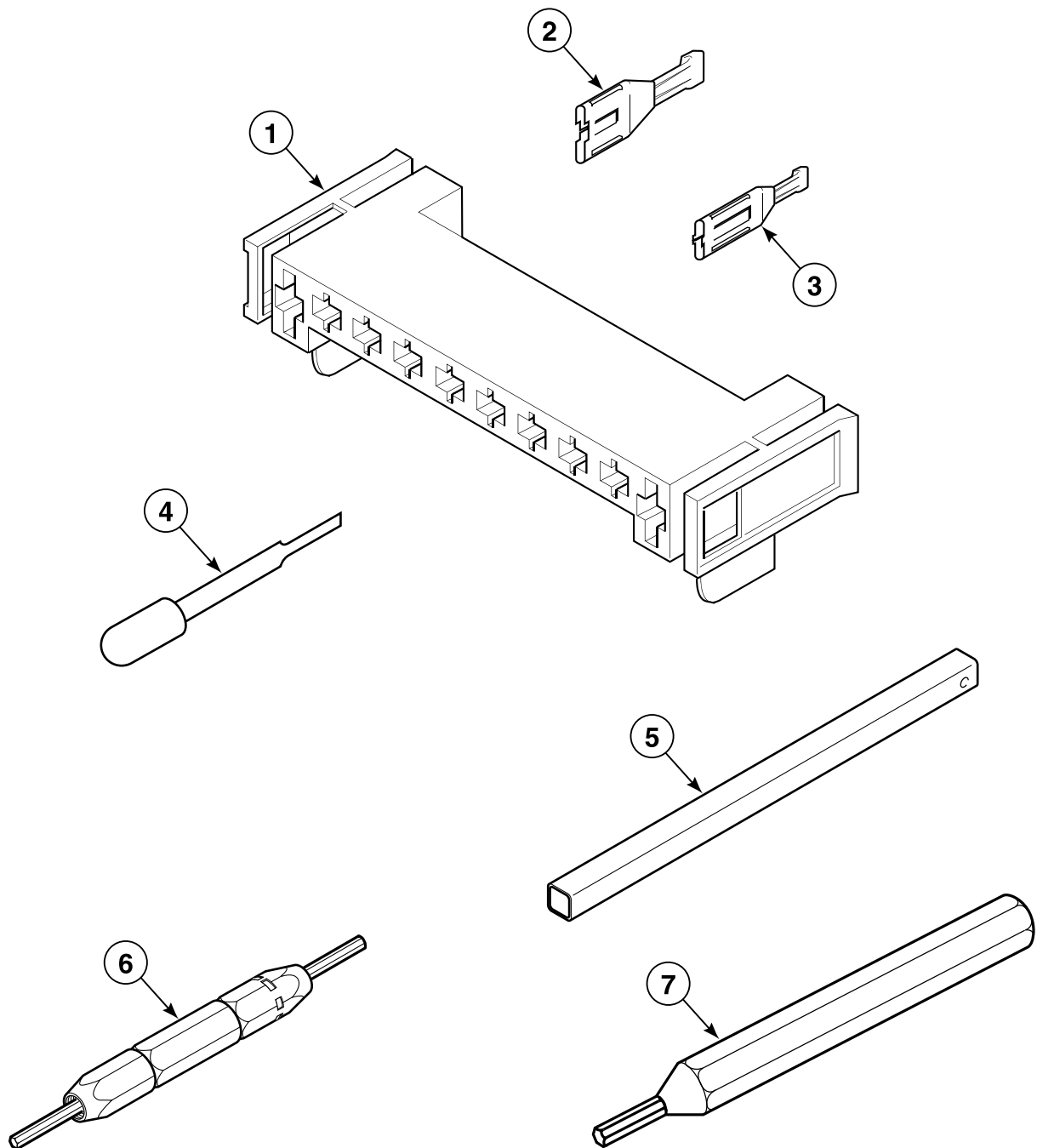
SWD1222P_800169

Dryer Power Cord

REF	PART NO.	DESCRIPTION	COMMENTS
1	20530	Screw	
2	38384	Strain Relief	Models HTGT19*H, HTGY19*H, HTGZ19*H, STG519*E, STG519*H, STG719*E, STG719*H, STGA19*J, STGB19*H, STGC19*J, STGD19*H, STGF19*J, STGT19*H, STGY19*H and STGZ19*H
3	59308	Lead-In Cord	Models HTGT19*H, HTGY19*H, HTGZ19*H, STG519*E, STG519*H, STG719*E, STG719*H, STGA19*J, STGB19*H, STGC19*J, STGD19*H, STGF19*J, STGT19*H, STGY19*H and STGZ19*H
	57397	Power Cord Assembly	Models HTE517*E2802, HTE517*H2802, HTE717*E2802, HTEB17*J2802, HTEB17*J99L1, HTEF17*J2802, HTET17*H2802, HTEX17*H2902, HTEY17*H2802 and HTEZ17*H2802
	58992	Power Cord Assembly	Models HTG519*E0902, HTG519*H0902, HTG719*E0902, HTGB19*J0902, HTGB19*J99L8, HTGF19*J0902, HTGT19*H0902, HTGX19*H0902, HTGY19*H0902 and HTGZ19*H0902
4	52151	Strain Relief	Models HTG519*E0902, HTG519*H0902, HTG719*E0902, HTGB19*J0902, HTGB19*J99L8, HTGF19*J0902, HTGT19*H0902, HTGX19*H0902, HTGY19*H0902 and HTGZ19*H0902
5	502496	Strain Relief Adapter	Models HTG519*E0902, HTG519*H0902, HTG719*E0902, HTGB19*J0902, HTGB19*J99L8, HTGF19*J0902, HTGT19*H0902, HTGX19*H0902, HTGY19*H0902 and HTGZ19*H0902

* Add Letter To Designate Color. L - Almond Q - Bisque W - White

Dryer Motor Connection Block, Terminal Extractor Tools

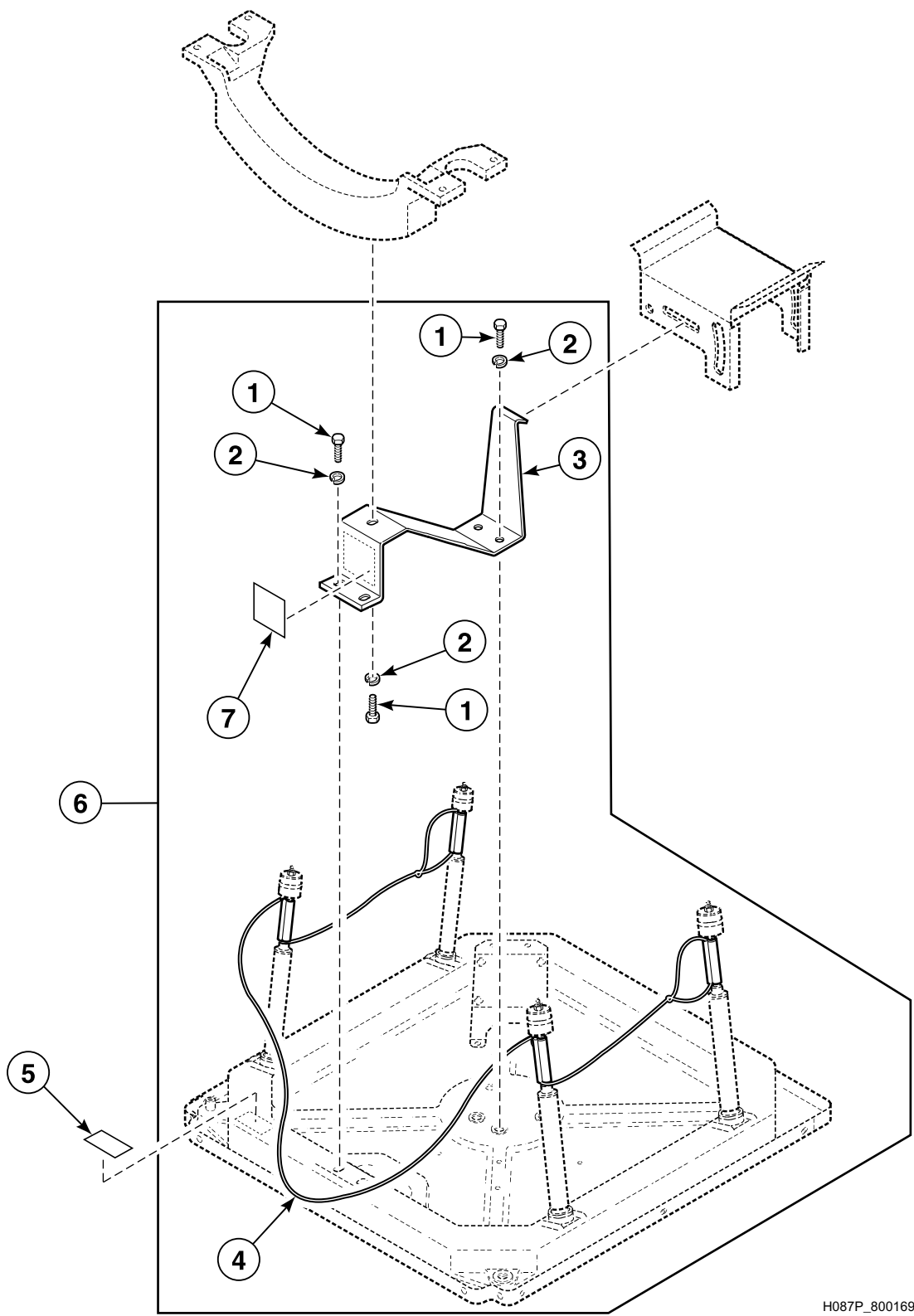


D319P_800169

Dryer Motor Connection Block, Terminal Extractor Tools

REF	PART NO.	DESCRIPTION	COMMENTS
1	500338	10 Position Housing	Molex; 10 circuit
2	00255	Female Terminal	1/4 inch; For (1) 12 gauge wire
	00256	Female Terminal	1/4 inch; For (1) or (2) 18 gauge wires
	00222	Female Spade Terminal	1/4 inch
3	00188	Female Terminal	For 1 or 2 wire applications
4	283P4	Terminal Extractor Tool	For use on Molex connectors
5	310P4	Ratchet Extension Tool	1/4 inch; For coin drop installation
6	190P4	Extractor Tool	For use on electric dryer terminals
7	128P4	Extractor Tool	For use on gas dryer terminals

Shipping Materials

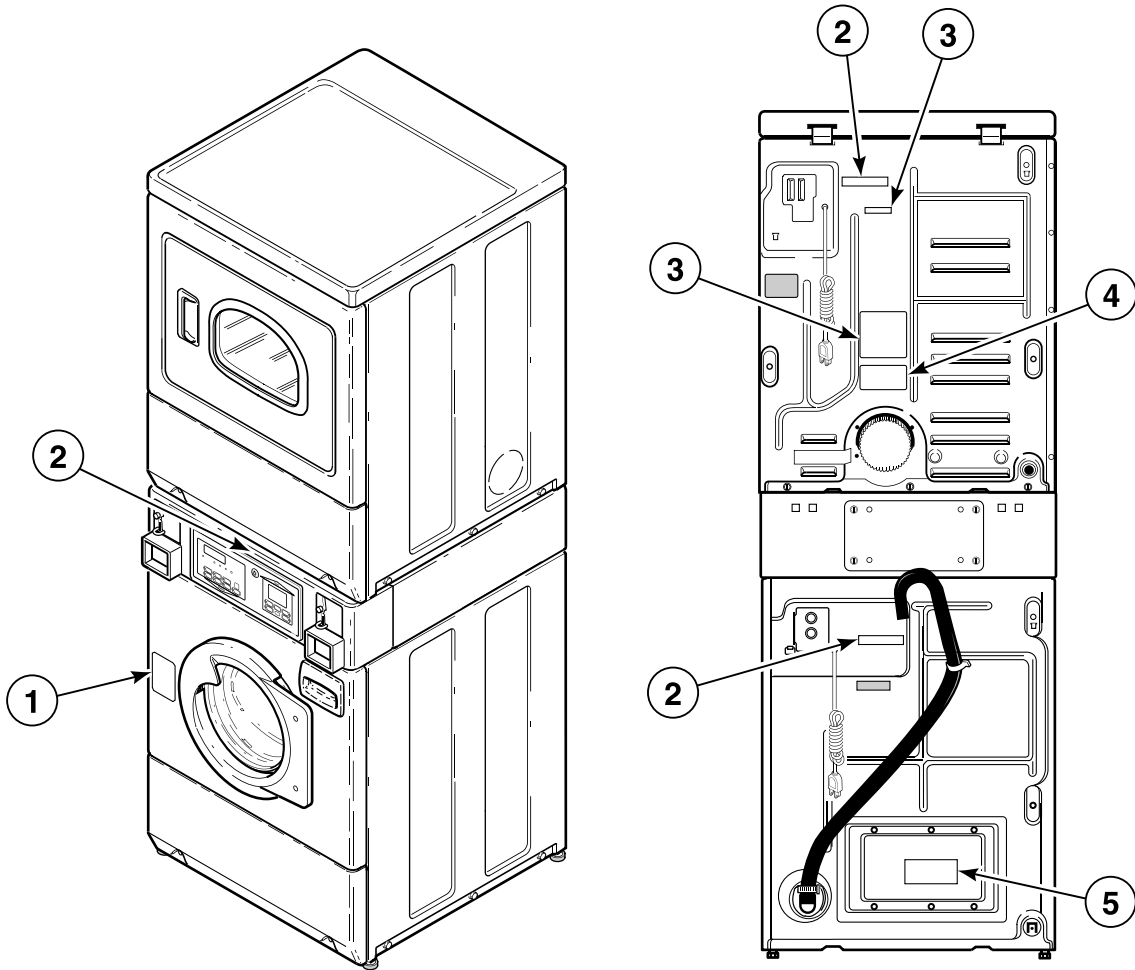


H087P_800169

Shipping Materials

REF	PART NO.	DESCRIPTION	COMMENTS
1	M400043	Screw	
2	M400014	Washer	
3	685911	Shipping Bracket	
4	800364P	Shipping Cord and Brace Assembly	
5	500049	Warning Label	
6	728P3	Shipping Materials Kit	Includes items 1-4 and 7
7	686901	Shipping Bracket Label	

Labels

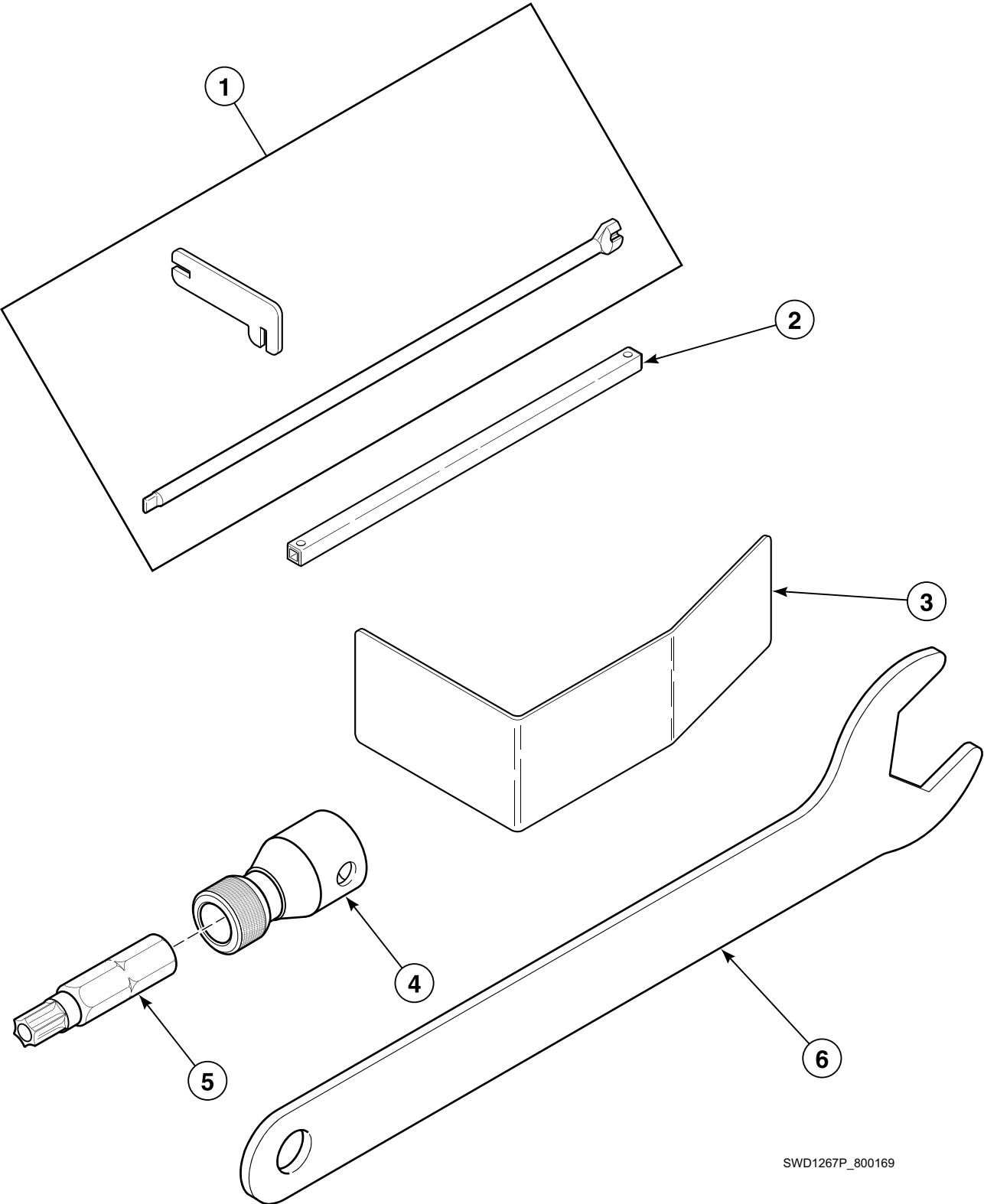


SWD1137P_800169

Labels

REF	PART NO.	DESCRIPTION	COMMENTS
1	685947	Door Locked Label	
2	505281	Disconnect Power Warning Label	
3	502791	Venting Instruction Label	
4	500497	Exhaust Warning Label	
5	500049	Warning Label	

Special Tools

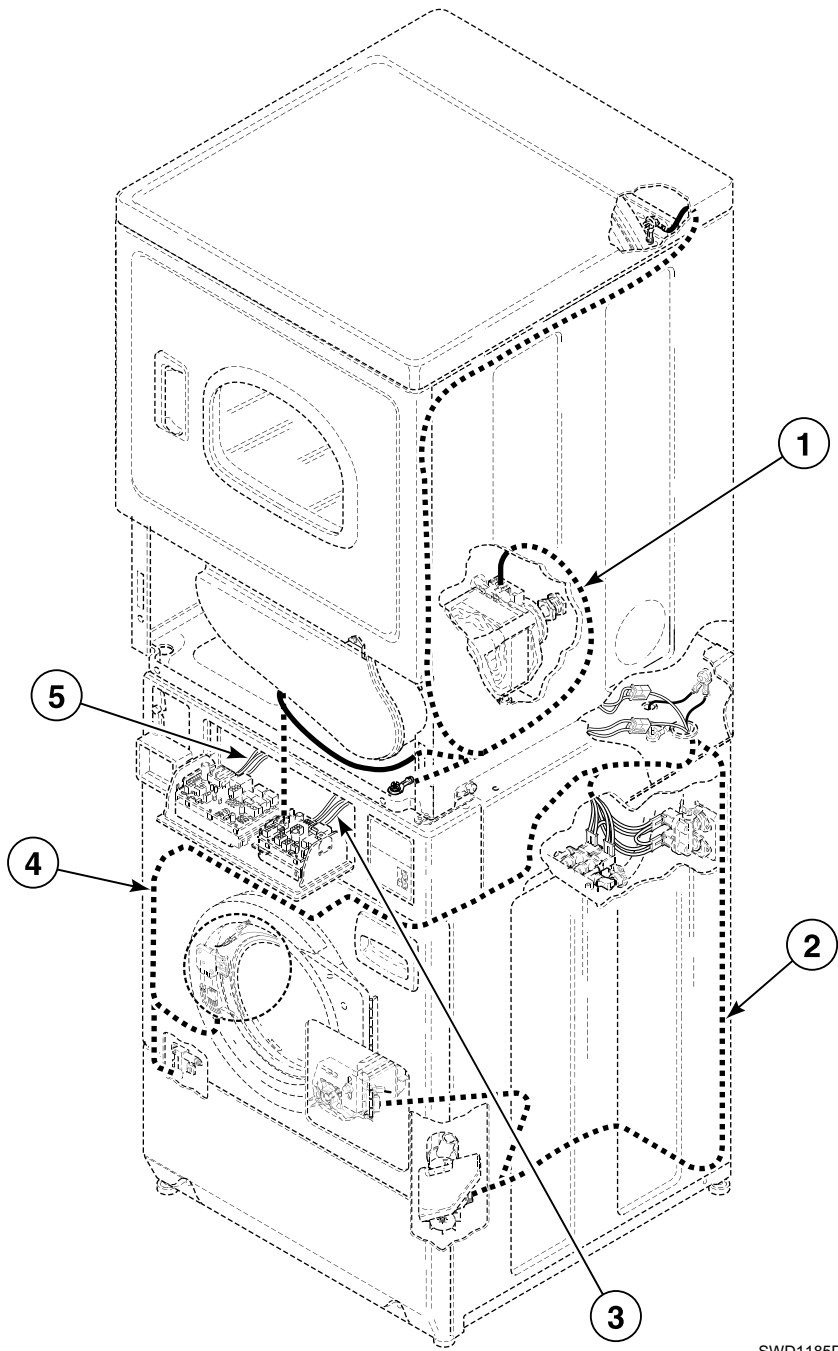


SWD1267P_800169

Special Tools

REF	PART NO.	DESCRIPTION	COMMENTS
1	CK096	Mounting Tool Kit	Use to install and remove electronic coin drop kit
2	310P4	Ratchet Extension Tool	1/4 inch; Use to install and remove non-electronic coin drops
3	318P4	Dispenser Drawer Tool	Use to remove dispenser drawer
4	24161	Bit Holder	Use with 62853 Screw
5	282P4	Torx Bit	Use with 62853 Screw
6	392P4	Wrench	Use to adjust leveling legs

Wire Harnesses and Wires



SWD1185P_800169

Wire Harnesses and Wires

REF	PART NO.	DESCRIPTION	COMMENTS
	45001	18 Gauge Wire	Black; Order wire by foot and terminals and connectors as required
	45380	12 Gauge Wire	Orange; Order wire by foot and terminals and connectors as required
	N/A	Wire Harness Assembly	Dryer power to washer control harness; Models HTE517*E2802, HTE517*H2802, HTE717*E2802, HTEB17*J2802, HTEB17*J99L1, HTEF17*J2802, HTET17*H2802, HTEX17*H2902, HTEY17*H2802, HTEZ17*H2802, HTG519*E0902, HTG519*H0902, HTG719*E0902, HTGB19*J0902, HTGB19*J99L8, HTGF19*J0902, HTGT19*H0902, HTGX19*H0902, HTGY19*H0902 and HTGZ19*H0902
1	510434P	Wire Harness Assembly	Dryer; Models HTE517*E2802 and HTE717*E2802
	N/A	Wire Harness Assembly	Dryer; Models HTG519*E0902 and HTG719*E0902
	510622	Wire Harness Assembly	Dryer; Models HTEB17*J2802, HTEF17*J2802, HTET17*H2802, HTEX17*H2902, HTEY17*H2802 and HTEZ17*H2802
	510408P	Upper Wire Harness Assembly	Dryer; Models HTE517*H2802, HTEB17*J99L1, HTET17*H, HTEY17*H, HTEZ17*H, STE517*E, STE517*H, STE717*E, STE717*H, STEA17*H, STEA17*J, STEB17*H, STEB17*J, STEC17*J, STED17*H, STEF17*J, STEH17*J, STET17*H, STEY17*H and STEZ17*H
	510409P	Wire Harness Assembly	Dryer; All other models
2	687579P	Harness Assembly	Washer
3	510496P	Wire Harness	Security cabinet; Models HTEB17*J2802, HTEB17*J99L1, HTEF17*J2802, HTET17*H, HTET17*H2802, HTEX17*H2902, HTEY17*H, HTEY17*H2802, HTEZ17*H, HTEZ17*H2802, STEA17*H, STEA17*J, STEB17*J, STEC17*J, STEF17*J, STEH17*J, STET17*H, STEY17*H and STEZ17*H
	510497P	Security Cabinet Wire Harness Assembly	Models HTGB19*J0902, HTGB19*J99L8, HTGF19*J0902, HTGT19*H, HTGT19*H0902, HTGX19*H0902, HTGY19*H, HTGY19*H0902, HTGZ19*H, HTGZ19*H0902, STGA19*H, STGA19*J, STGB19*J, STGC19*J, STGF19*J, STGT19*H, STGY19*H and STGZ19*H
	501378P	Security Cabinet Harness Assembly	Dryer; Models STE517*E, STE517*H, STE717*E, STEB17*H and STED17*H
	501374P	Security Cabinet Harness Assembly	Dryer; Models STG519*E, STG519*H, STG719*E, STGB19*H and STGD19*H
4	687574P	Base Wire Harness	Washer
5	N/A	Control Harness	Models HTE517*E2802, HTE517*H2802, HTE717*E2802, HTG519*E0902, HTG519*H0902, HTG719*E0902, STE717*E and STG719*E
	687585P	Wire Harness Assembly	Washer control; Models STE517*E, STE517*H, STG519*E and STG519*H
	800123P	Control Wire Harness Assembly	All other models

* Add Letter To Designate Color. L - Almond Q - Bisque W - White

N/A = Part no longer available

NOTE: Individual wires are not available separately. Order complete harness, or order wire by the foot. When applying terminals to wires, it is recommended that the terminals be soldered to the wires.

This image shows a single sheet of white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.

Parts Index

A

Access Panel	
510069LP	19, 21, 41
510069QP	19, 21, 41
510069WP	19, 21, 41
Access Panel Damper	
685368	19, 21
Access Panel Plate	
510903	55
Adhesive	
511637P	45, 47
Air Duct Assembly	
510151	45
Anti-Seize Compound	
27604P	29
Audit Switch Bracket	
800379	9
800380	9

B

Backflow Preventer	
34500	23, 25
800310	33
Ballast Weight	
800205	27
Base Assembly	
802245	35
Base Shock Absorber Kit	
800623P	27
Base Wire Harness	
687574P	67
Bearing Housing Kit	
800428P	29
Bit Holder	
24161	65
Blower and Fan Kit	
510717P	43
Blower Fan Assembly	
510139P	43
Blower Housing and Cover Kit	
511969P	43
Blower Housing Seal	
510238P	43
Bolt	
512505	15
Booster and Holding Coil	
58804A	53
Brace Kit	
918P3	35
Bracket	
510146	55
Bumper	
800233	19
Bumper Pad	
56128	35, 55

Burner Assembly	
510149P	53

C

Cabinet Brace	
801491	35
801492	35
Cabinet Brace Kit	
784P3	35
Cabinet Panel Kit	
800004LP	35
800004QP	35
800004WP	35
Cabinet Rear Panel	
510005P	55
Cabinet Side Panel	
510001LP	55
510001QP	55
510001WP	55
510002LP	55
510002QP	55
510002WP	55
Cap	
801746	23
Card Insert Overlay	
511544	17
511548	17
Card Reader	
512473	15
Card Reader and Bracket Assembly	
510068P	17
Card Reader Instruction Overlay	
38192	15
Card Reader Kit	
875P3	15
Card Reader Overlay	
800230	17
Card Reader Wire Harness Assembly	
38191	15
686581	15
800125P	17
Caution Label	
500253	41
Clamp Ring	
800312	27
Clip	
201572	13
Coin Drop	
38479P	11
Coin Drop Assembly	
200578P	11
38463	11
Coin Drop Wire Harness	
201104	13
Coin Identification Paper	
38725	11, 13
Combustion Duct	
510131	51

N/A items do not appear in index.

Communication Board	
210095P	9
Communication Connector	
210099	9
Control Assembly	
511867P	7
800303P	7
802248P	7
Control Kit	
M414050P	7
505905P	7
800772P	7
Control Panel and Bracket Assembly	
800034W	5
800411W	5
Control Shield	
801372	9
Control Wire Harness Assembly	
800123P	67
Cylinder Assembly	
510265P	45
Cylinder Baffle	
510102	45
Cylinder Belt	
511255P	43
Cylinder Glide	
510187	45
Cylinder Glide Bracket	
510145	45
Cylinder Roller	
510708P	47
Cylinder Roller Bracket	
510100	47
Cylinder Seal Assembly	
510207P	45, 47

D

Damper	
58786	55
Detergent Cover	
800899	23
Diagnostic Wire Harness Assembly	
800374	7
Directional Exhaust Kit	
528P3	55
Disconnect Power Warning Label	
505281	63
Dispenser	
685756P	23
Dispenser Assembly	
801476P	23
Dispenser Drawer Front	
685715L	23
685715Q	23
685715WP	23
Dispenser Drawer Tool	
318P4	65
Dispenser Plate	
801024	23
Dispenser-to-Tub Hose	
800331	23

Door and Liner Assembly	
511636LP	39
511636QP	39
511636WP	39
Door Assembly	
800436LP	21
800436QP	21
800436WP	21
Door Bezel	
800341L	21
800341Q	21
800341W	21
Door Catch Assembly	
510177	41
Door Glass	
800343P	21
Door Handle	
685438	19
800342	21
Door Handle Wedge	
510129	39
Door Hinge	
802934	21
Door Hinge Assembly	
685460	19
Door Latch/Switch Assembly	
685429	19, 21
Door Liner Grill	
503870W	39
Door Locked Label	
685947	63
Door Pull and Wedge Kit	
510103LP	39
510103QP	39
510103WP	39
Door Seal and Hose Assembly	
800232	19, 21, 23
801784	19, 21, 23
Door Seal Clamp	
685743P	19, 21
Door Strike	
510181	39
Door Strike Mount	
510127	39
Door Switch	
800211	19, 21
Door Switch Bracket	
38087	9
Drain Hose	
27154	33
Drain Hose Elbow	
35766	33
Drain Pump Kit	
888P3	33
Drive Belt	
800319P	31
Driven Pulley	
800866	29
Dryer Base	
510084	55
Dryer Door	
510082LP	39
510082QP	39
510082WP	39

N/A items do not appear in index.

Dryer Door Window	
503982	39
Dual Overlay	
39073	11

E

Elbow Shut-Off Valve	
510205	53
Electronic Coin Drop Assembly	
70294101P	13
Electronic Coin Drop Kit	
CK095	13
Exhaust Duct	
510137	55
Exhaust Warning Label	
500497	63
Expansion Clip	
70030501	31
Extension Spring	
800346	19, 21
Extractor Tool	
128P4	59
190P4	59

F

Felt Pad	
510189	45
Female Spade Terminal	
00222	59
Female Terminal	
00188	59
00255	59
00256	59
Fill Hose	
20617	25
20618	25
Fill Hose Kit	
28330P	25
Flexible Venting Kit	
521P3	55
Front Bulkhead Assembly	
510266P	45
Front Panel	
510066LP	41
510066QP	41
510066WP	41
800336LP	21
800336QP	21
800336WP	21
Front Panel Assembly	
800435LP	19
800435QP	19
800435WP	19
Front Panel Seal	
511056	41
Fuse	
F350138	9
Fuse Notice Label	
61294	55

G

Gas Valve Assembly	
60353P	53
Gas Valve Mounting Bracket	
510128	53
Gasket	
802427	33
Grommet	
29175	27
802218	33
Grounding Clip	
00161	27

H

Hardware Kit	
838P3	29
Harness	
512501	15
512503	15
Harness Assembly	
687579P	67
802904P	11
802905	11, 13
Harness Strap	
55881	19, 21, 23, 37
Heat Duct Shroud	
510101	51
Heater Assembly	
510324P	49
510329P	49
510330P	49
Heater Duct and Screw Assembly	
510025P	49, 51
Heater Kit Assembly	
61928	49
Hinge	
511036	39
Hinge Hole Plug	
510186	41
Hinge Plate	
685470	19
802412	21
Hold-Down Clip	
800906	21
Hose Clamp	
F200206	23, 33
20211	33
20391	33
36802	33
39282	27
685725	23
802164	19, 21, 23, 25
Hose Clip	
36985	9, 37
800553	29
Hose Mounting Plate	
800552	29
Hose Retainer Clip	
39177	33

N/A items do not appear in index.

Housing, 10 Position 500338	59
--------------------------------------	----

I

Idler Lever 510133	43
Idler Lever and Wheel Assembly 510158	43
Idler Spring 510185	43
Idler Wheel and Bearing Assembly 510142P	43
Igniter and Bracket Assembly 510184P	53
Inner Basket Assembly 800429P	29
Inner Basket Kit 800198P	29
Inner Door Bezel 800340	21
Insert 685716	23

K

Key 54612	5
Keypad Protector 800373	5

L

Lead-In Cord 34458	37
59308	57
Lead-In Pipe Assembly 510204	53
Leveling Leg 34319	35
510135	55
800014	35
Leveling Leg Spacer 800015	35
Lid Assembly 801206P	33
802426P	33
Light 32464	5
Limit Thermostat 510701	49
510702	51
Liner and Seal Assembly 510098W	39
Liner Door Seal 510147P	39
Lint Filter 503980	45
Lock Cam 27261	5

Lock Kit 27260P	5
Locking Catch 685430	19, 21
L.P. Conversion Kit 458P3	53

M

MDC Central Pay Harness 511478	7
Mixing Valve 802220P	25
Mixing Valve Plate 800323	25
Mixing Valve Screen 802926	25
Motor and Pulley Assembly 511629P	43
Motor Assembly 685639P	31
Motor Brush Kit 738P3	31
Motor Control Assembly 687539P	9
Motor Hub Ring Kit 590P3	43
Motor Mount 510060	43
Motor Mount Clamp 510180	43
Motor Mount Rod 801062	31
Motor Pulley 500011	43
Mounting Tool Kit CK096	65
Multiplier Assembly 38571	9

N

Network Board Assembly 210016P	9
Network Cable Wire Harness Assembly 800216	9
Network Wire Harness Assembly 800217	9
Nozzle Cap 801112	33
Nut F430218	27
03673	37
201216	13
20274	35
21899	35
23951	19, 21
29786	11
36020	21
52566	19, 43
56156	43, 47
685846	19, 21

N/A items do not appear in index.

70054	17
800452	27, 29
803017	29
N.G. Conversion Kit	
459P3	53

O

Opto Coupler	
200674P	11
O-Ring	
801207	33
802429	33
802487	33
Outer Tub Assembly	
801081P	27
Outlet Cover	
500820	49, 51
Out-of-Balance Switch Assembly	
801006	27
Overlay	
201091	13
505617	5
800026	5
800027	5
800894	5
801051	5
801054	5

P

Panel Kit	
727P3L	55
727P3Q	55
727P3W	55
Panel Locator	
56079	11, 15, 17, 19, 21, 35, 41, 55
PC Board Standoff	
210098	9
Pop Rivet	
685847	29
Power Cord Assembly	
57397	57
58992	57
Power Supply	
512496	15
512498	15
Pressure Bulb	
30907	27
Pressure Switch	
800468P	9
Programming Card	
512499P	15
Pump Bracket	
802219	33
Pump Housing	
801208	33
802428	33
Pump Housing Assembly	
801209	33
802434P	33

Pump Mount	
802432	33
Pump Mount Bracket	
802626	33
Pump Shield	
38067	33
Pump-to-Dispenser Hose Assembly	
800424	33
Pump-to-Elbow Hose	
685737	33

R

Ratchet Extension Tool	
310P4	59, 65
Rear Bulkhead Assembly	
511082P	47
Rear Panel	
800010P	35
Rear Service Panel	
801012	35
Resistor	
210100	9
Retaining Ring	
23748	43, 47
Rubber Foot	
34318	35

S

Screw	
M400043	29, 61
M400056	31
M405188	35
M411072	31
02916	19
20530	57
23008	21
23222	43, 49, 53
31260	43
31645	35
33562	19, 41
36048	11, 15, 17
38096	33
39733	11, 15, 17, 19, 21, 35, 41, 55
500226	39
500824	43
501086	25
501285	33, 45, 47
501524	5, 9, 15
502431	55
503661	9, 11, 15, 17, 19, 21, 25, 27, 31, 33, 35, 55
503688	9, 11, 15, 17, 41, 43, 45, 47, 49, 51, 53, 55
505295	39, 45
505870	39
51782	51, 53
52864	45
52909	33
56124	53
61199	47
62588	45
62853	19, 41
685831	29
685837	37

N/A items do not appear in index.

685862	19
800461	27
800462	27, 29
800528	21
800548	19, 21, 23
801001	23
801019	21
801993	19, 21
802430	33
802431	33
Screw Label	
685928	35
Sealant	
27615P	33
Secondary Coil	
58804B	53
Security Cabinet Front Assembly	
503428W	15
505227W	15, 17
511208L	17
511208Q	17
511208W	17
511632WP	11
Security Cabinet Harness Assembly	
501374P	67
501378P	67
Security Cabinet Rear Service Panel	
800177	9
Security Cabinet Wire Harness Assembly	
510497P	67
Security Cabinet Wrapper Assembly	
800231Q	11, 17
800231W	11, 17
Sensor	
510213	53
Shaft	
56461P	43, 47
Shipping Bracket	
685911	61
Shipping Bracket Label	
686901	61
Shipping Cord and Brace Assembly	
800364P	61
Shipping Materials Kit	
728P3	61
Side Panel Kit	
800005QP	35
800005WP	35
Single Overlay	
38717	11
Snap Bushing	
M402542	9
503235	9
Speed Clip	
28835	41
Standpipe Strap	
33489	33
Strain Relief	
38384	37, 57
52151	57
Strain Relief Adapter	
502496	57
Switch	
504570	9, 41

Switch Mounting Bracket	
800663	27

T

Tension Rod Assembly	
800666	29
Terminal Block Assembly	
510190P	47
Terminal Block Shield	
510237	47
Terminal Extractor Tool	
283P4	59
Thermal Fuse Assembly	
511412	49
Thermistor Assembly	
510523	43
Thermostat Opening Cover	
61203	35
Top Hinge	
510136	55
Top Kit	
510032LP	55
510032QP	55
510032WP	55
Torx Bit	
282P4	65
Transformer	
201375P	13
210018P	9
210019P	9
686513P	31
Trunnion Shaft and Hardware Kit	
800749P	29
Tub Front Assembly	
800430	27
Tub Front Seal	
800432P	27, 29
Tub Shock Absorber Kit	
800622P	27
Tubing	
800648P	27
Tub-to-Pump Hose	
800317	33

U

Upper Wire Harness Assembly	
510408P	67

V

Valve Kit	
685766P	23
Valve-to-Dispenser Inlet Hose	
801464	23, 25
Venting Instruction Label	
502791	63

W

Warning Label	
500049	27, 61, 63
Warning/Caution Label	
500281	41
Washer	
M400014	31, 61
M400017	19
M400080	31
M400081	27
M403958	29
02834	31
03815	37
20290	25
26509	11, 15, 17, 55
28605	25
35917	19
504082	47
52549	43, 47
800457	27, 29
800464	29
800465	33
802254	25
Window Trim	
503981L	39
503981Q	39
503981W	39
Wire Clamp Ring	
800438	19, 21
Wire Clip	
36274	37
504034	37
687500	23, 37
Wire Guard	
201595P	11
Wire Harness	
510496P	67
Wire Harness Assembly	
510409P	67
510434P	67
510621P	47
510622	47, 67
687585P	67
Wire Tie	
38663	33, 37
Wire, 12 Gauge	
45380	67
Wire, 18 Gauge	
45001	67
Wrench	
392P4	65

This image shows a single sheet of white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.